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**Nam et al.**

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(54) **OPTICAL DEVICE AND METHOD FOR MANUFACTURING SAME**

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**H01L 33/62** (2010.01)  
**H05K 1/05** (2006.01)

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(58) **Field of Classification Search**

USPC ..... 257/81, 98, 99  
See application file for complete search history.

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*Primary Examiner* — Kyoung Lee

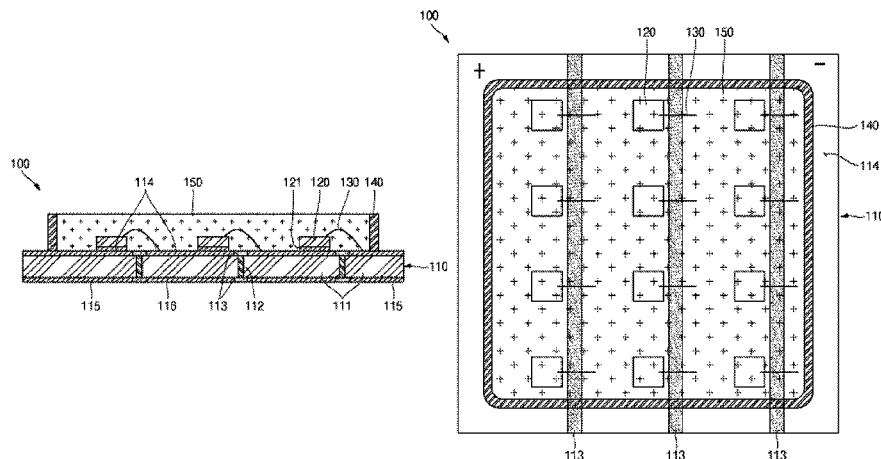
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(57) **ABSTRACT**

The present invention relates to an optical device and a method for manufacturing the same. The technical object of the invention is to realize a surface emitting body which allows heat generated from a light-emitting chip to be easily dissipated, eliminates the need for an additional wiring layer, and allows a singular light emitting chips or a plurality of light emitting chips to be arranged in series, in parallel, or in series-parallel. The present invention discloses an optical device comprising: a substrate; a plurality of light emitting chips disposed on the substrate; a plurality of conductive wires which electrically connect the substrate with the light emitting chips such that the plurality of light emitting chips are connected to each other in series, in parallel or in series-parallel; and a protective layer which covers the plurality of light emitting chips and the plurality of conductive wires on the substrate.

**2 Claims, 30 Drawing Sheets**



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*2224/48227* (2013.01); *H01L 2224/73265*  
(2013.01); *H01L 2924/01322* (2013.01); *H01L*  
*2933/0033* (2013.01)

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FIG. 1a

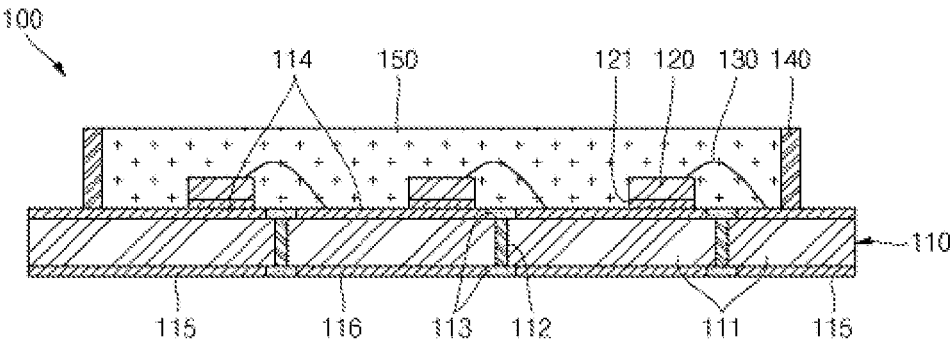


FIG. 1b

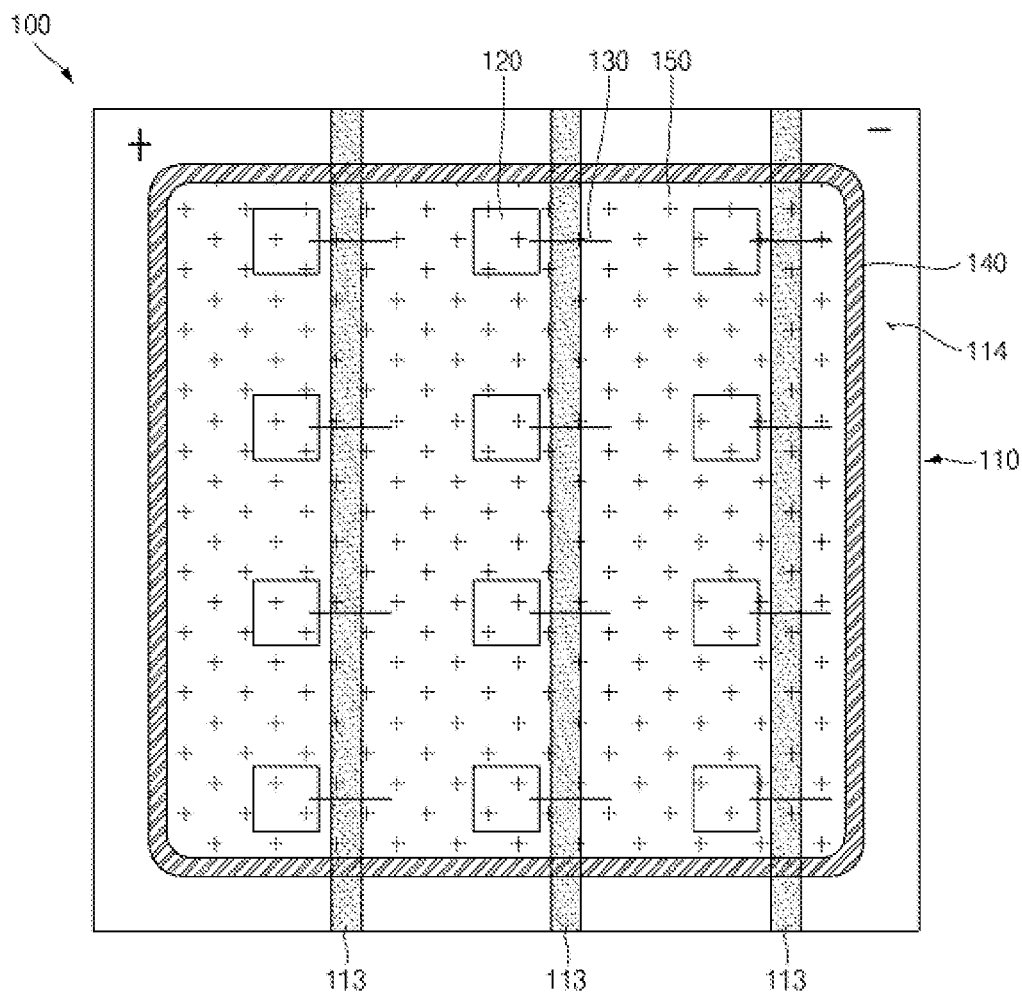


FIG. 1c

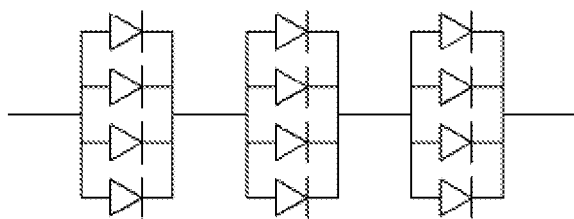


FIG. 2

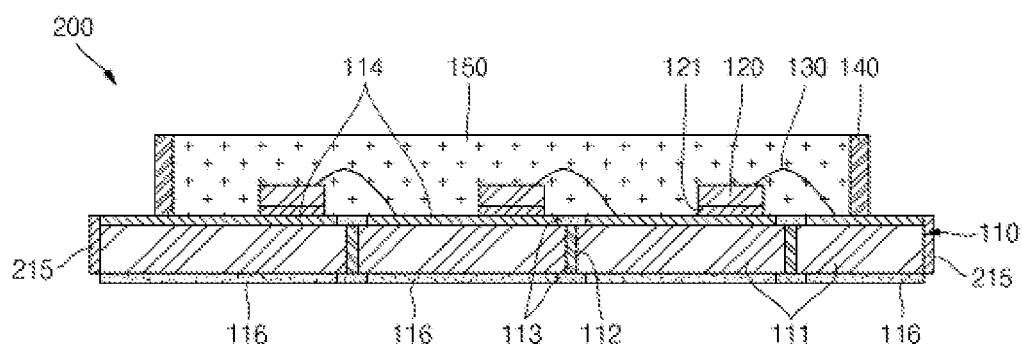


FIG. 3a

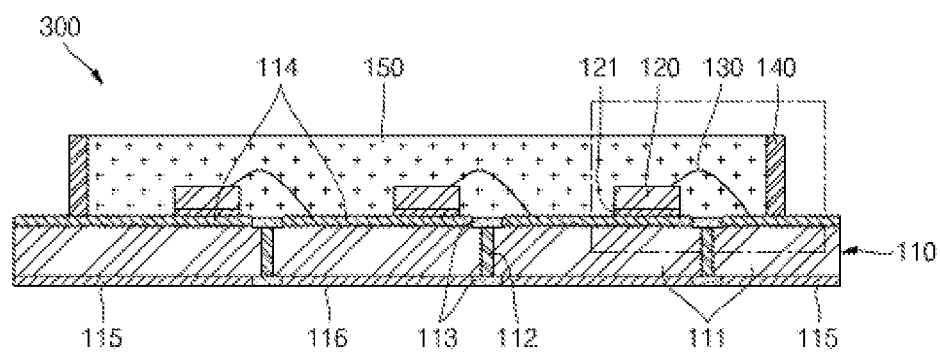


FIG. 3b

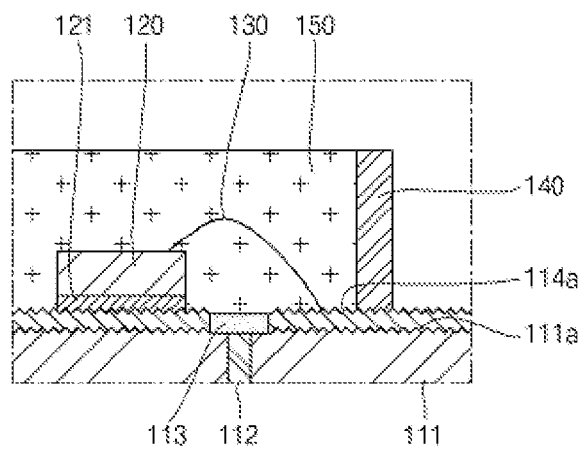


FIG. 4

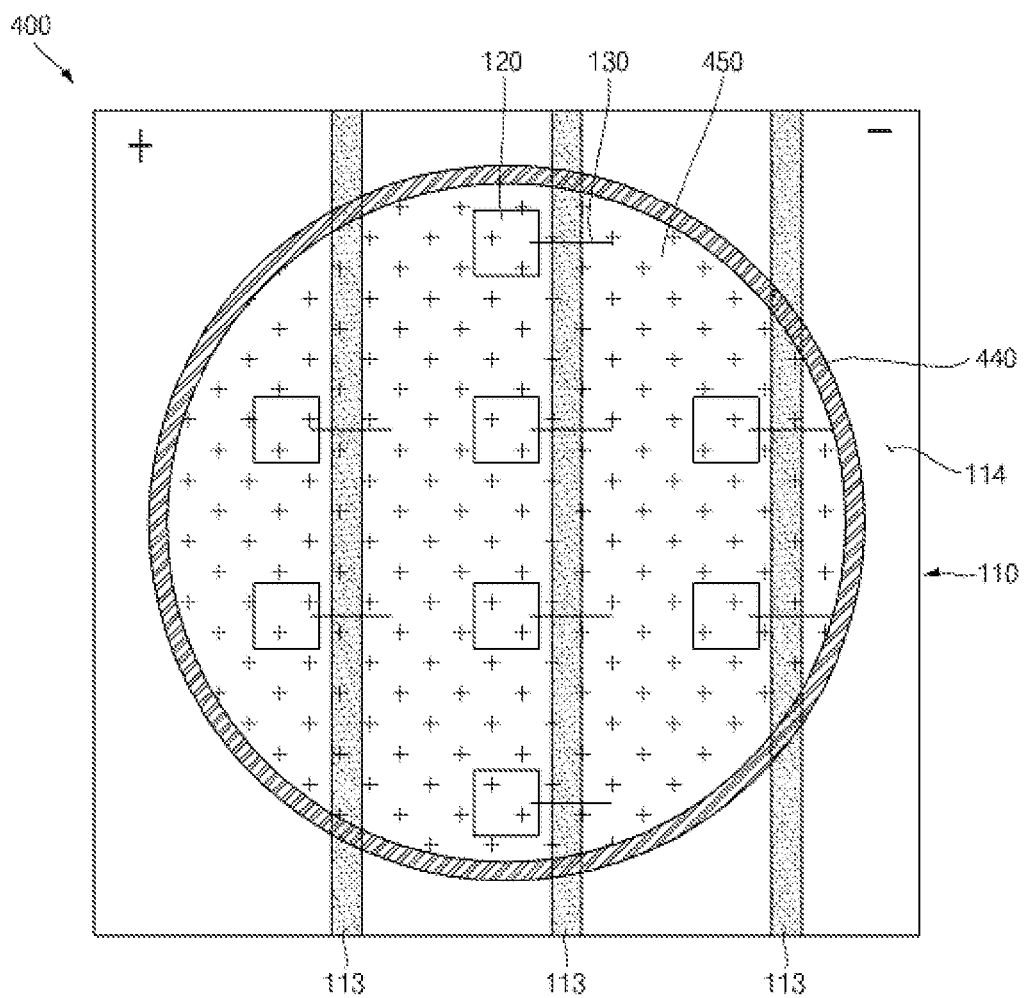


FIG. 5a

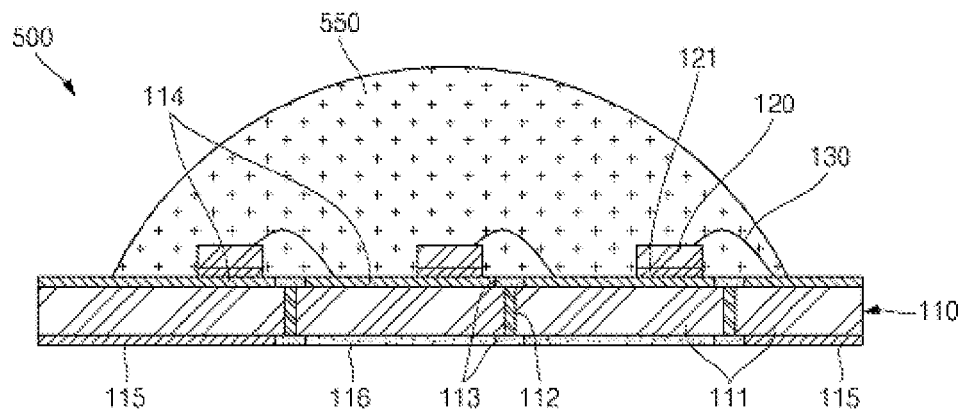


FIG. 5b

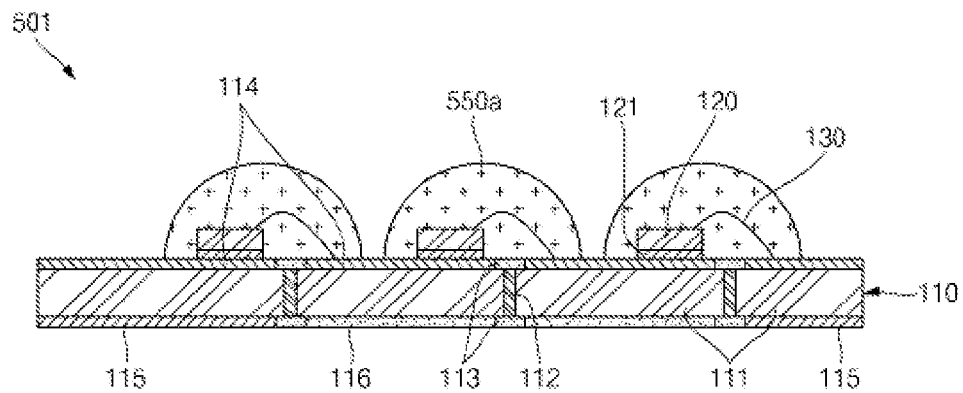




FIG. 6a

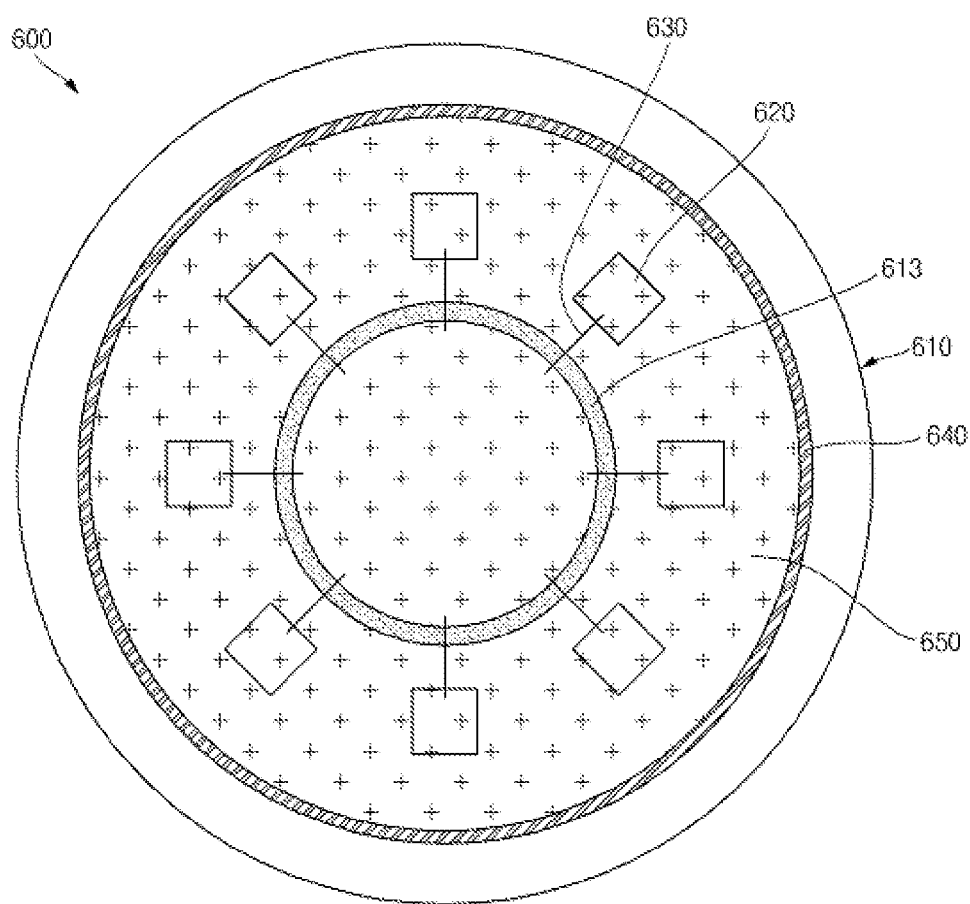


FIG. 6b

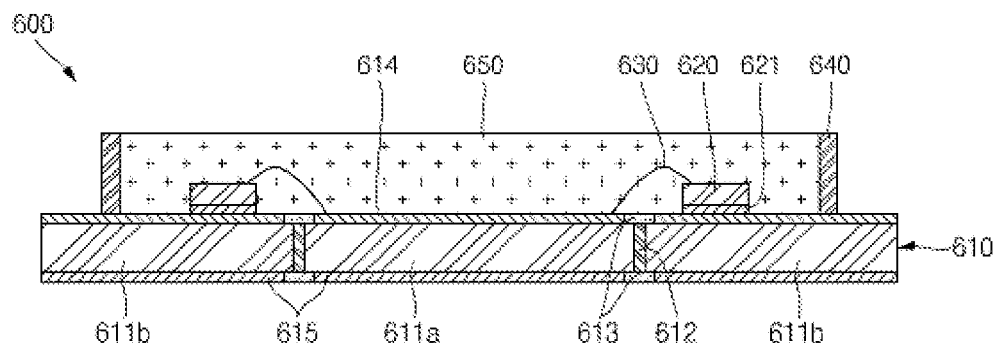




FIG. 8a

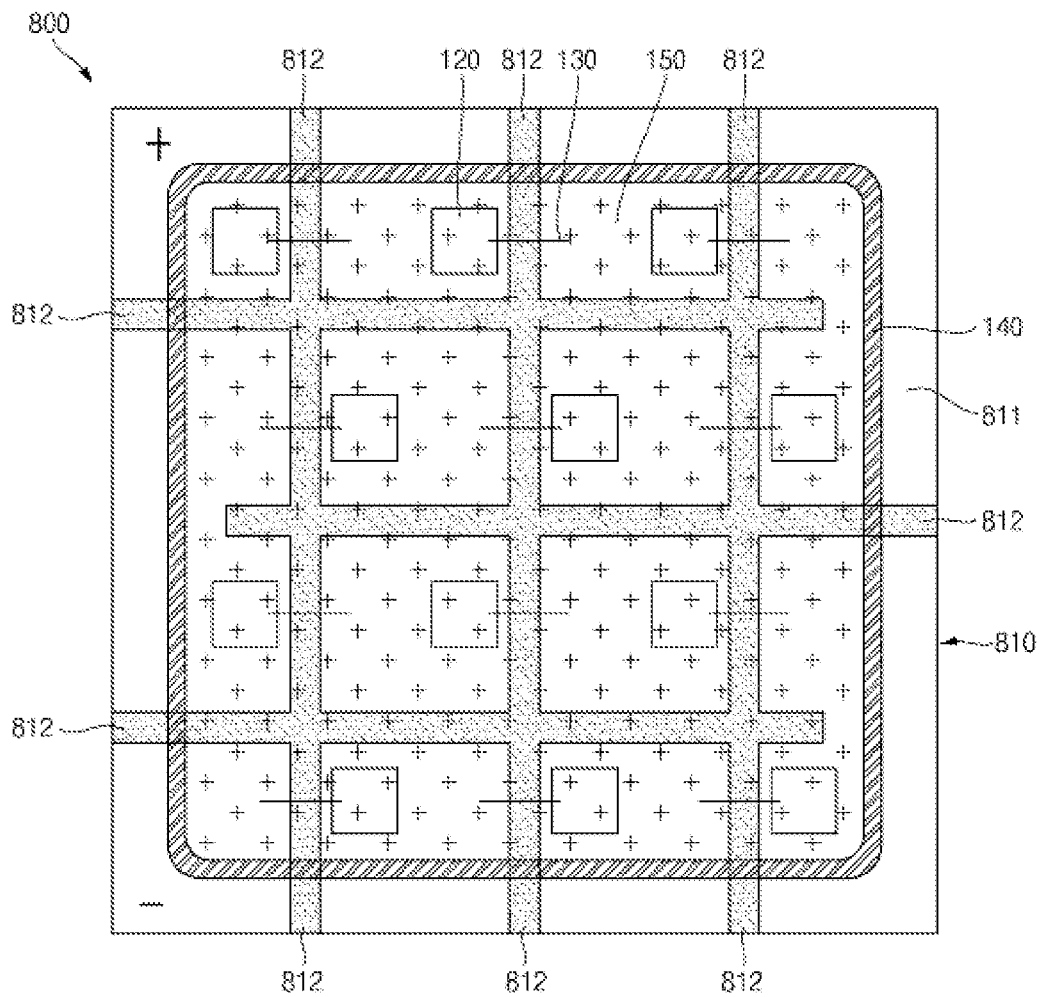


FIG. 8b

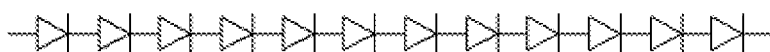




FIG. 10a

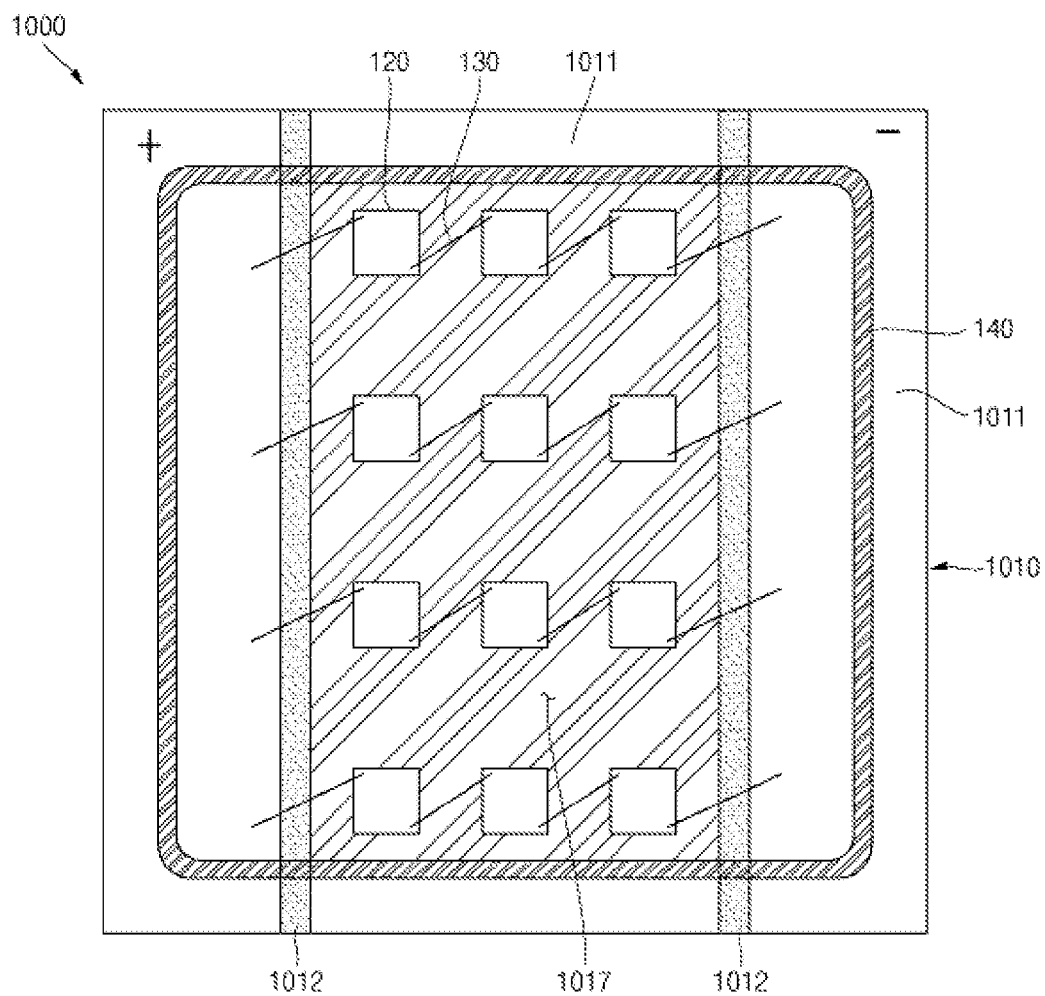


FIG. 10b

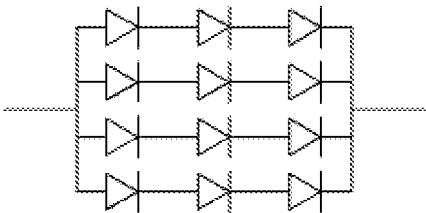


FIG. 11a

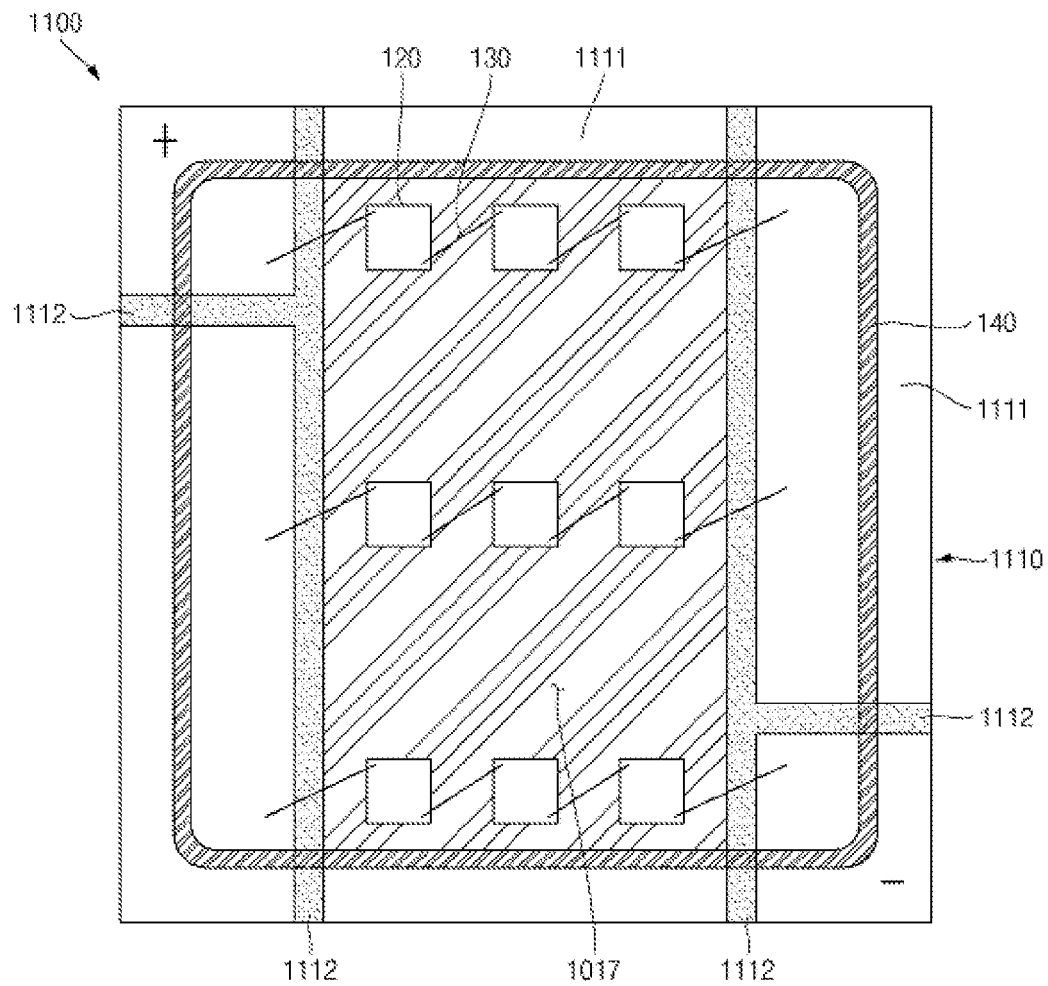


FIG. 11b





FIG. 12a

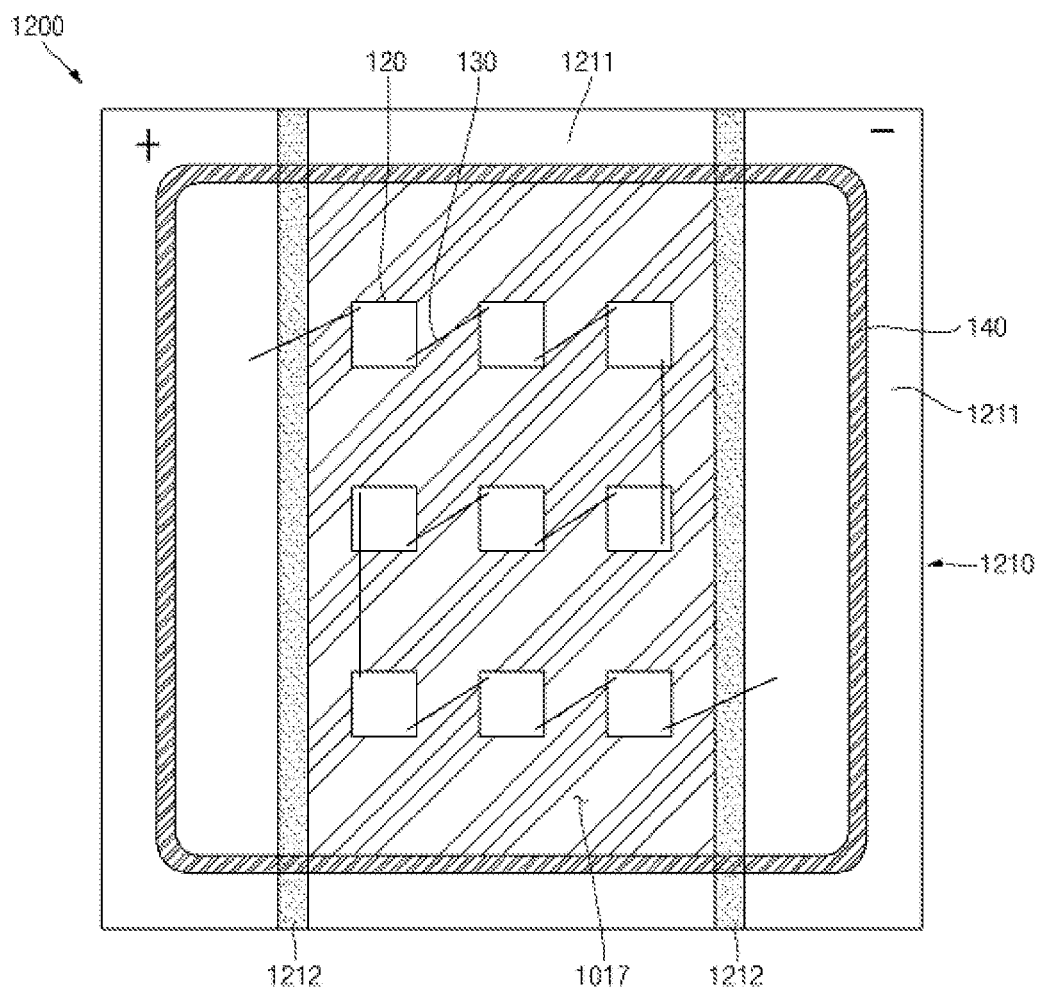


FIG. 12b

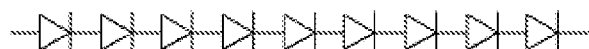


FIG. 13a

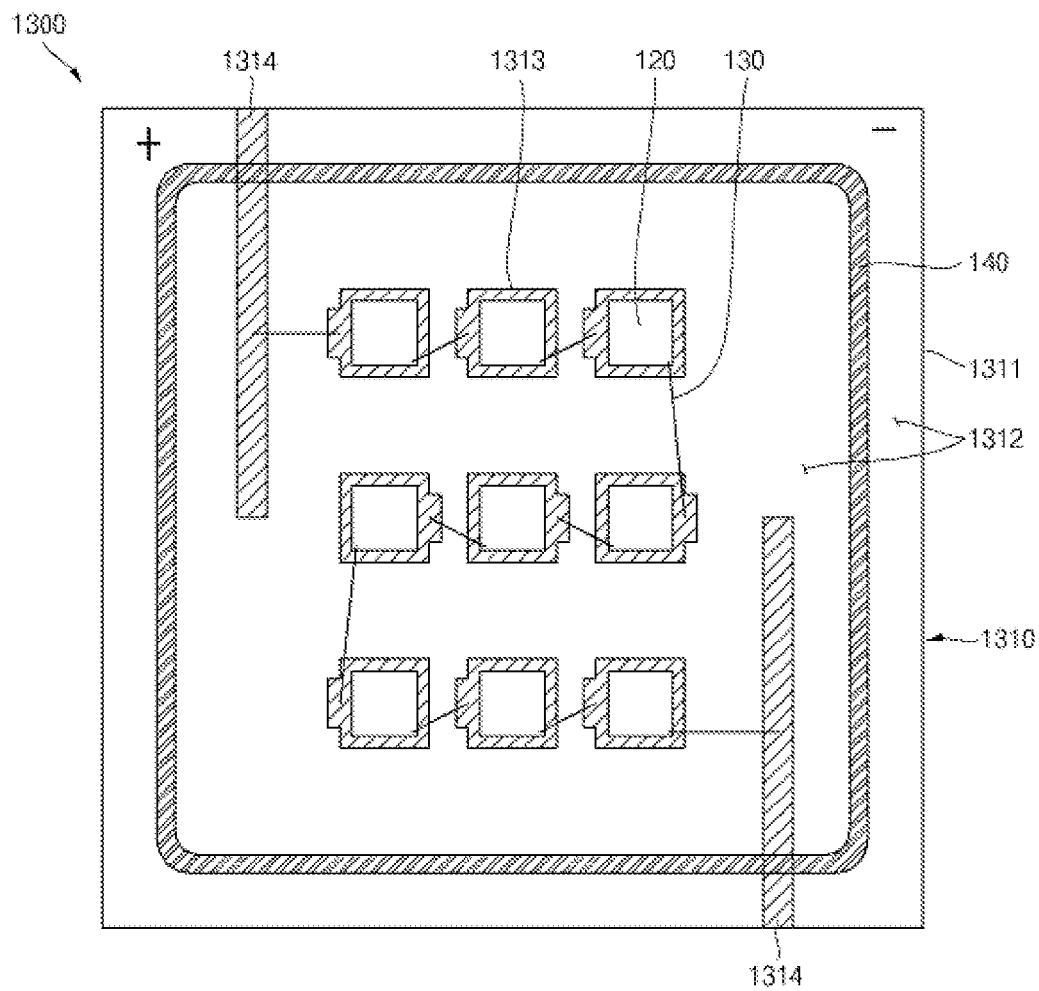


FIG. 13b

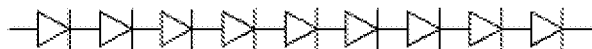


FIG. 14

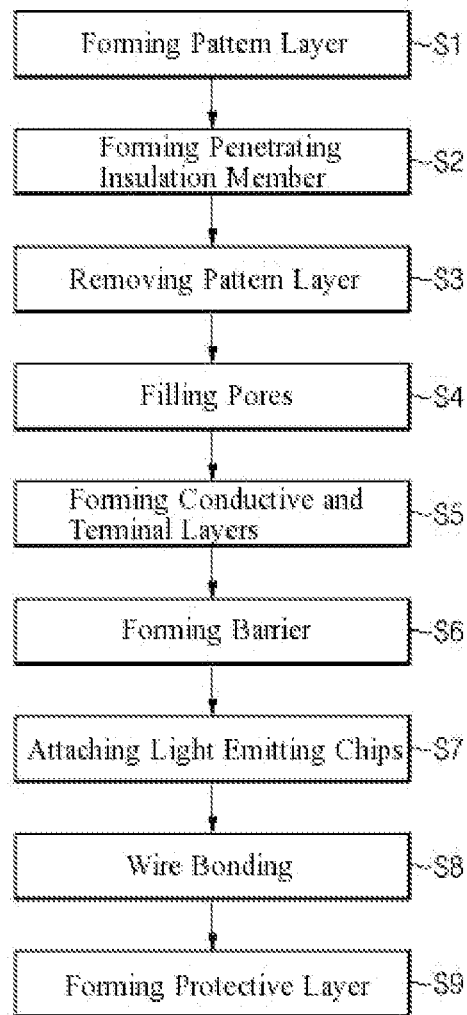


FIG. 15a

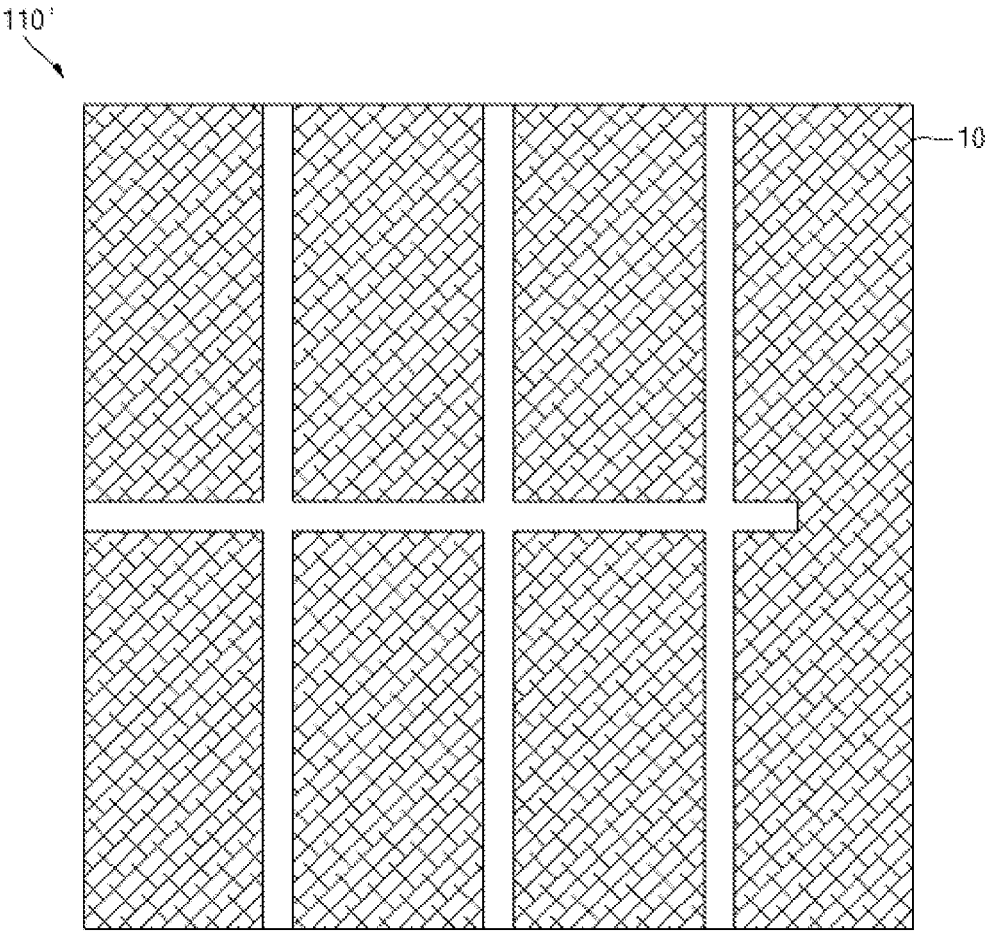


FIG. 15b

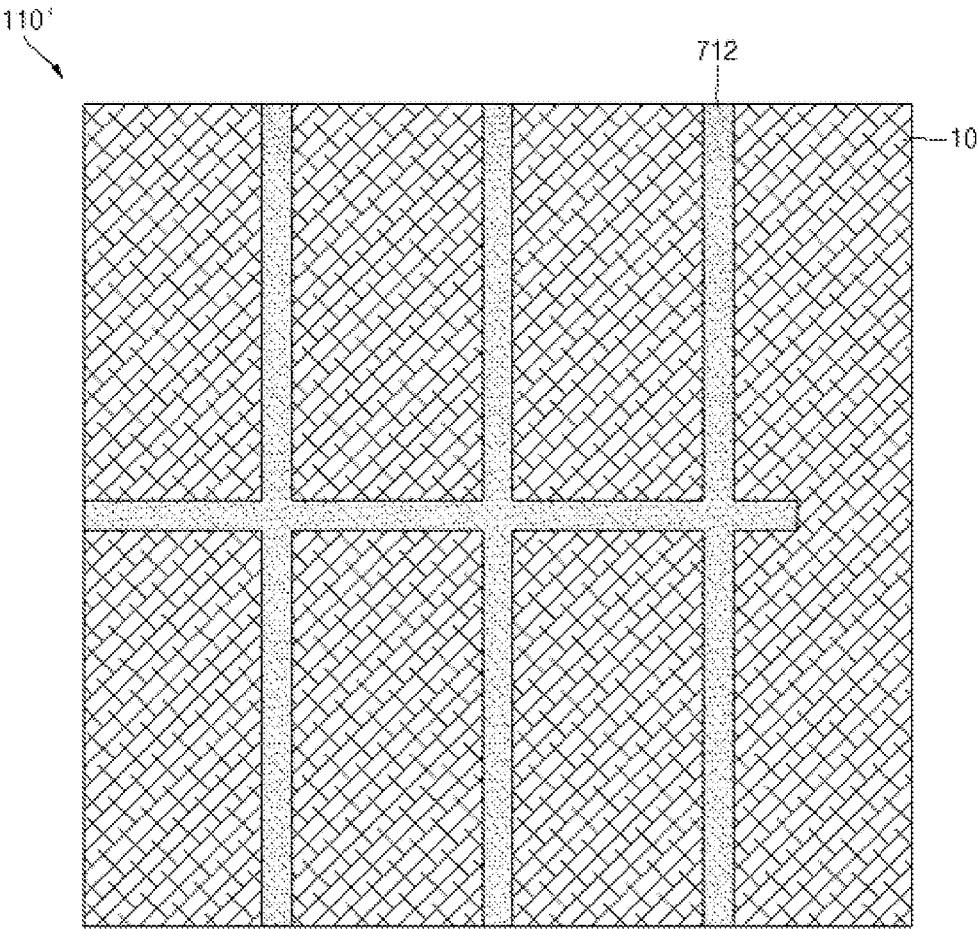


FIG. 15c

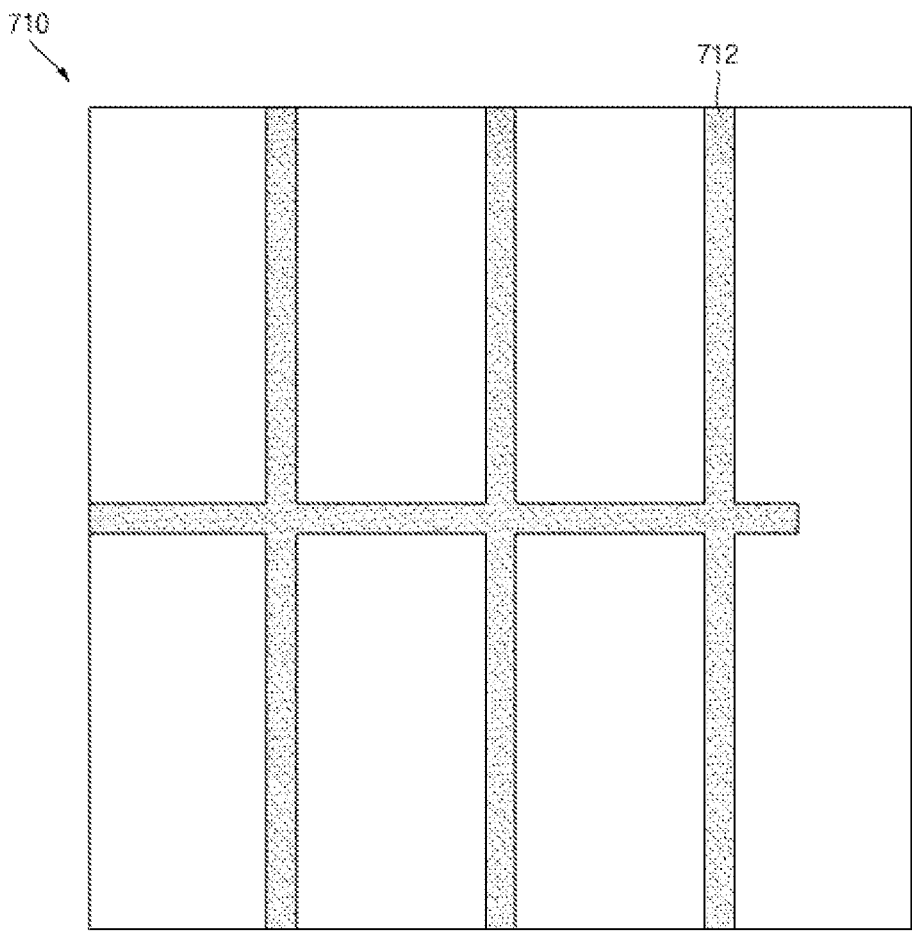


FIG.15d

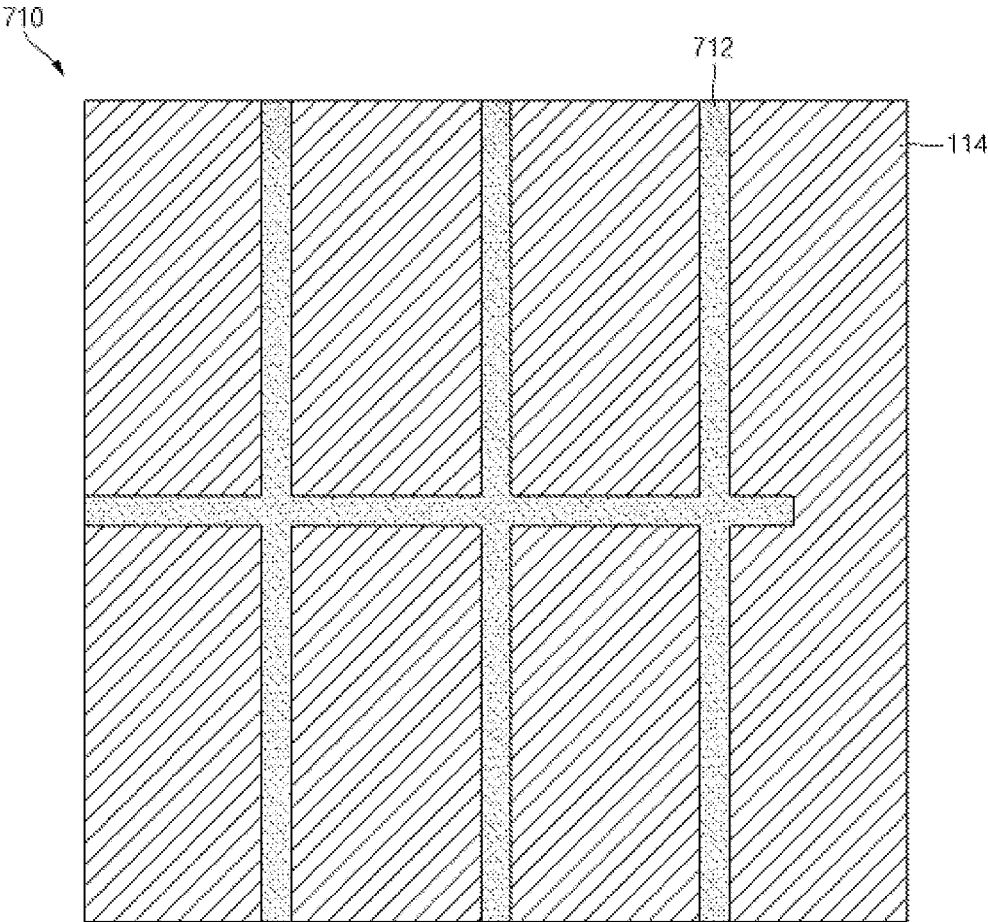


FIG. 15e

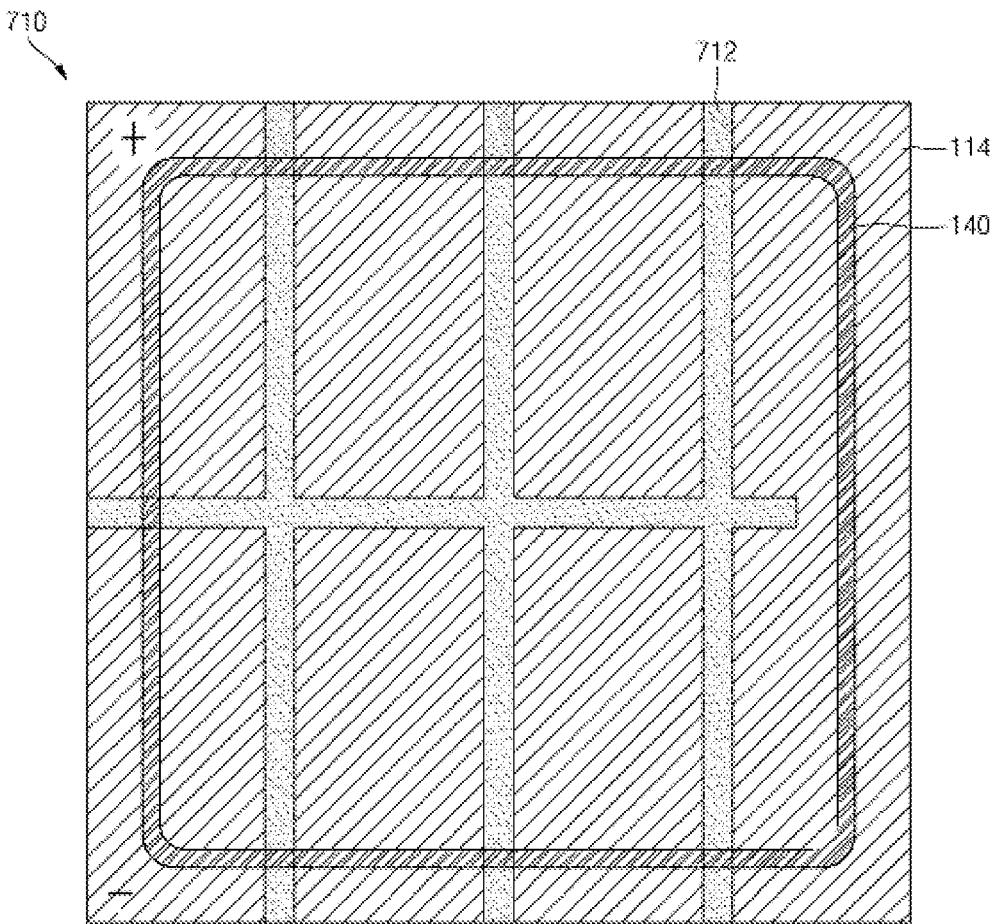




FIG.15f

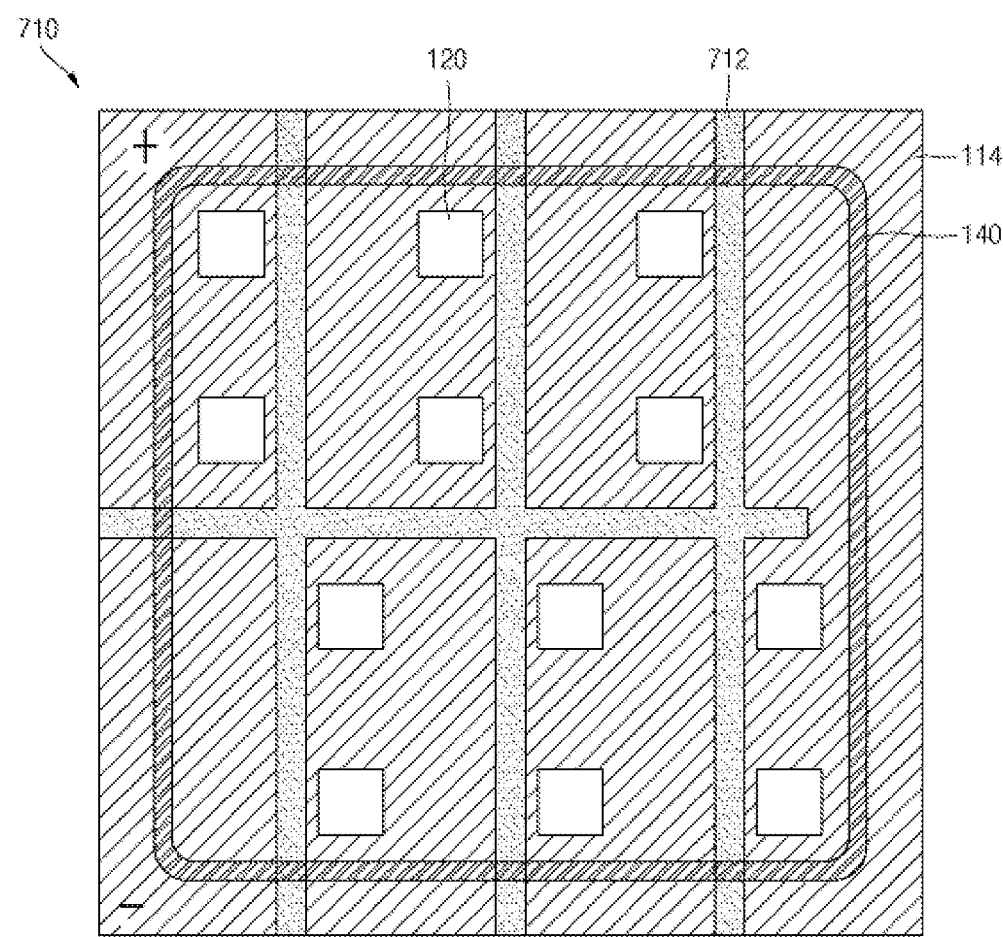


FIG. 15g

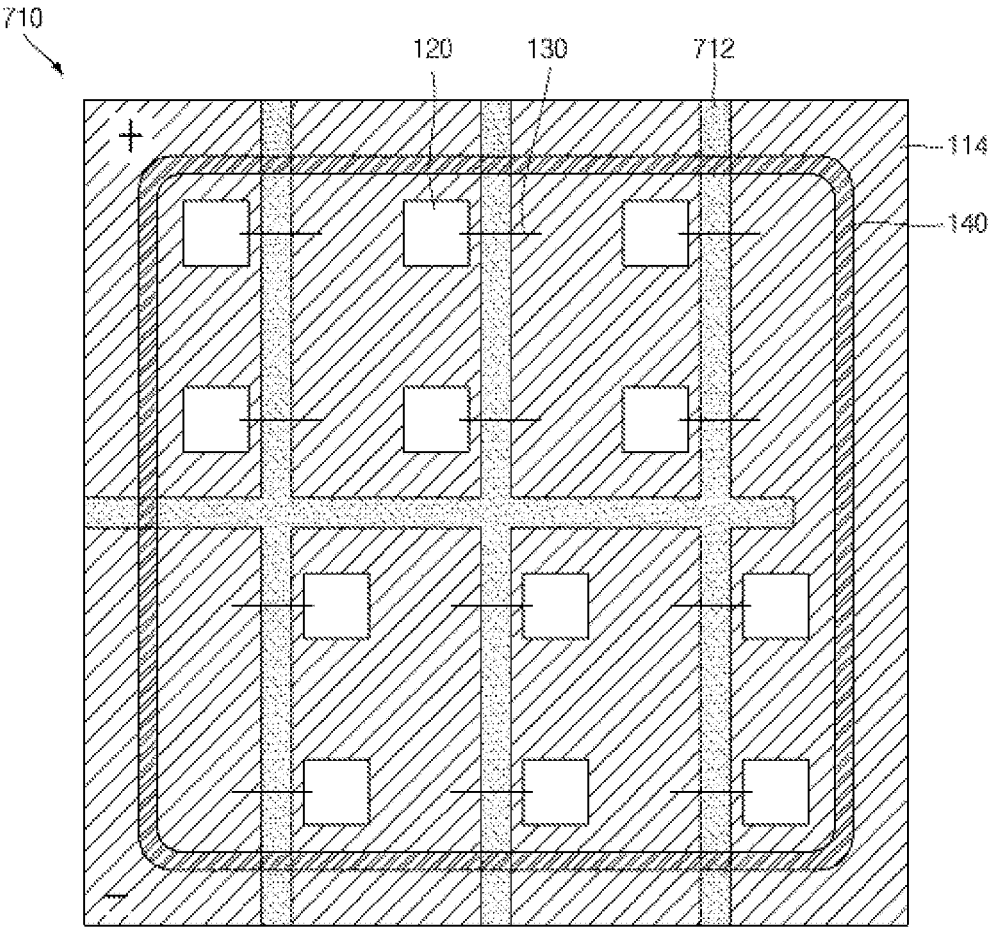


FIG. 15h

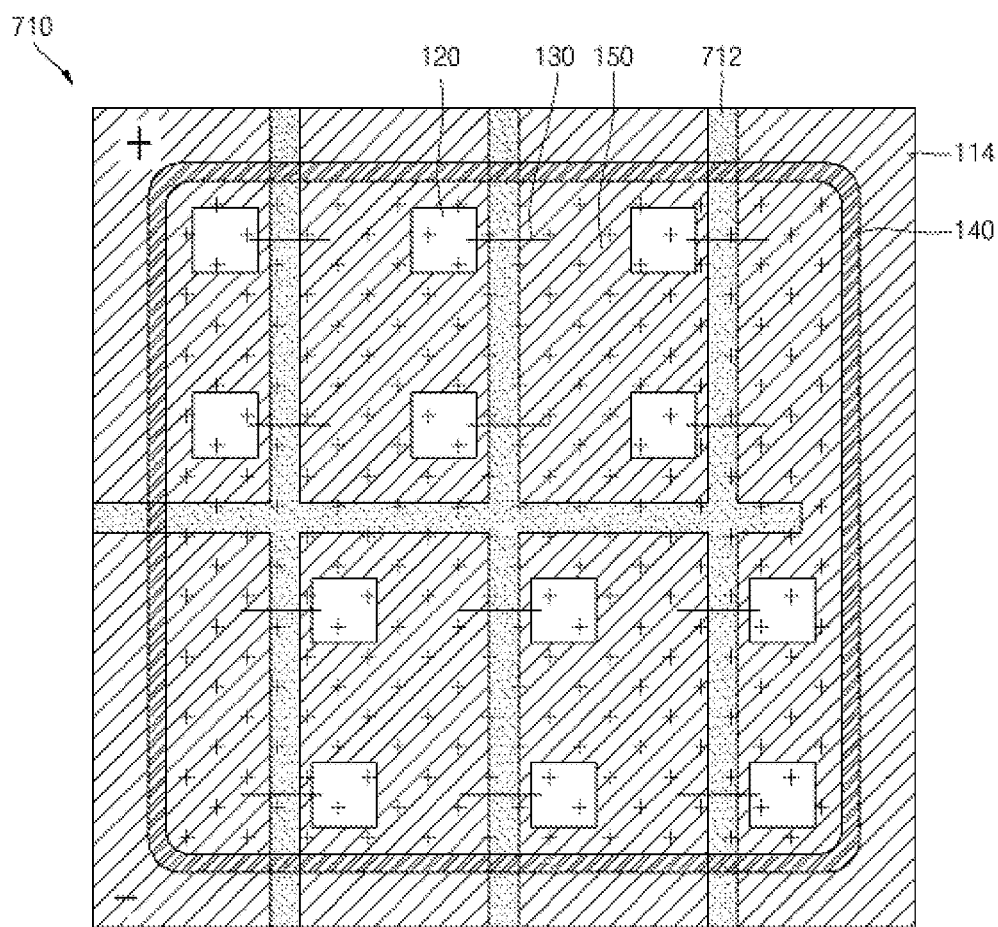


FIG. 16

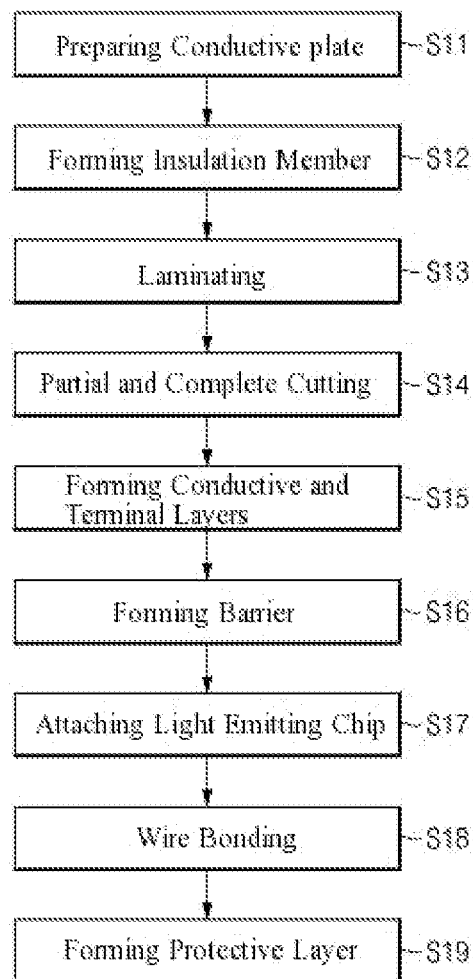


FIG. 17a

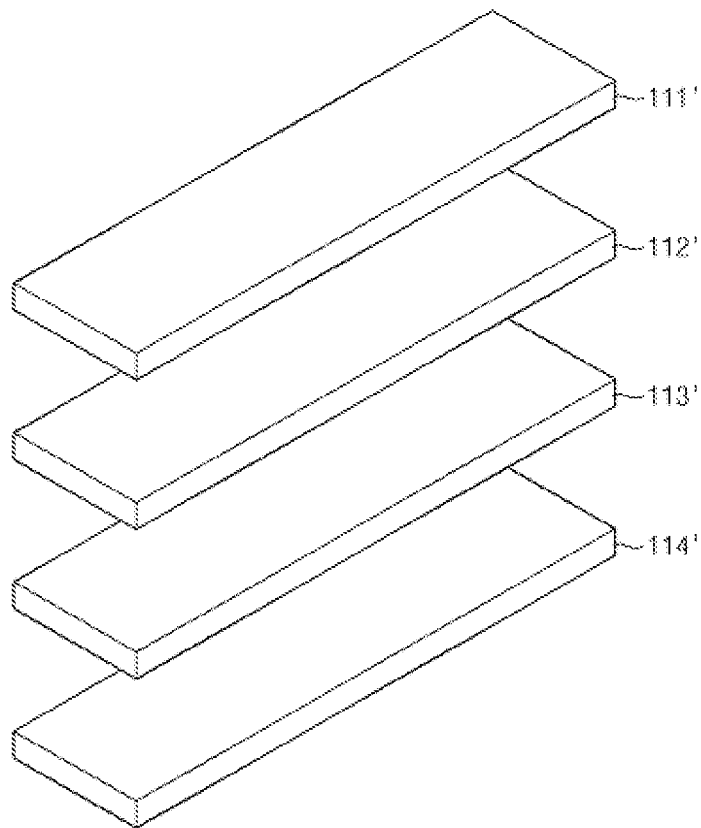


FIG. 17b

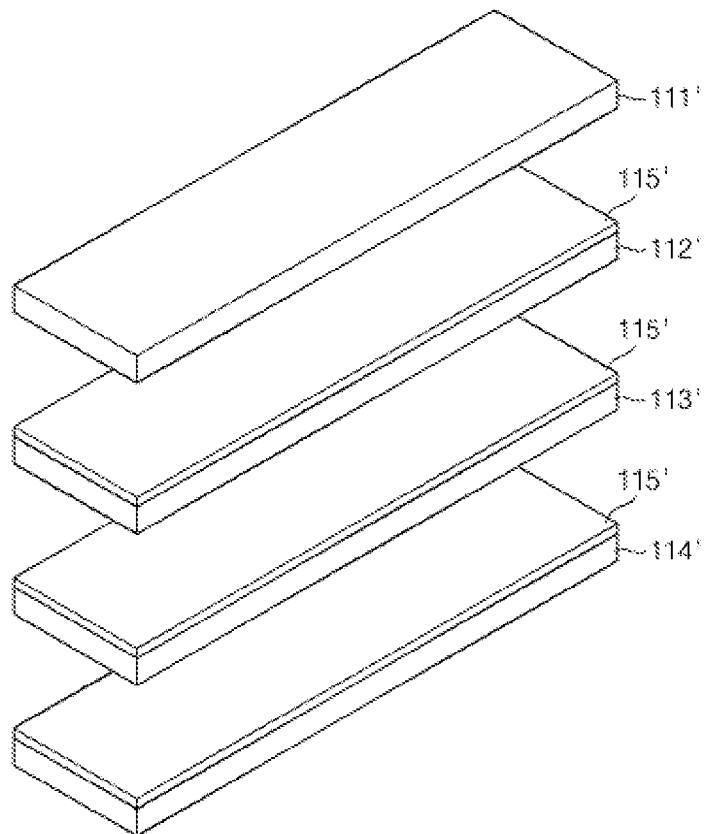


FIG. 17c

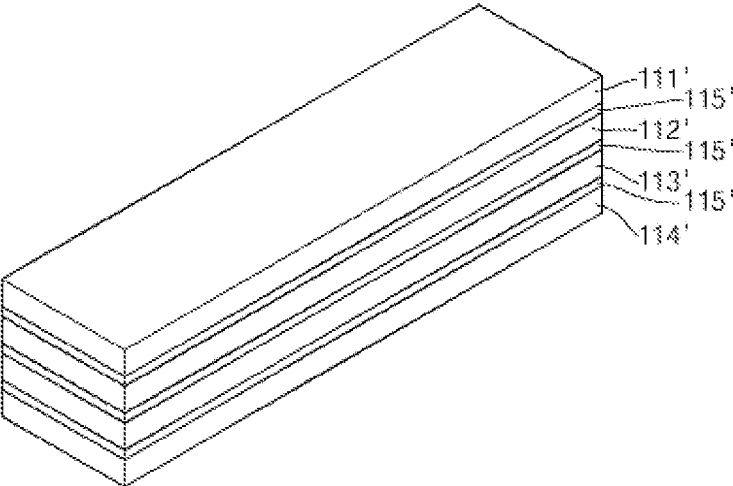


FIG. 17d

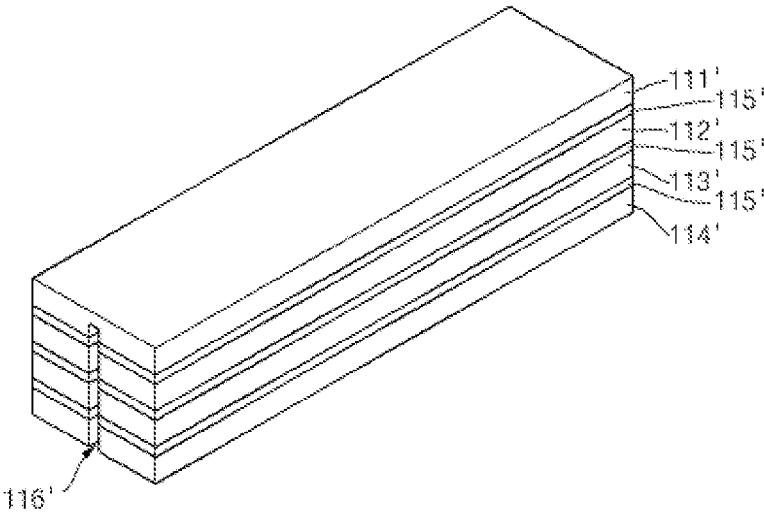


FIG. 17e

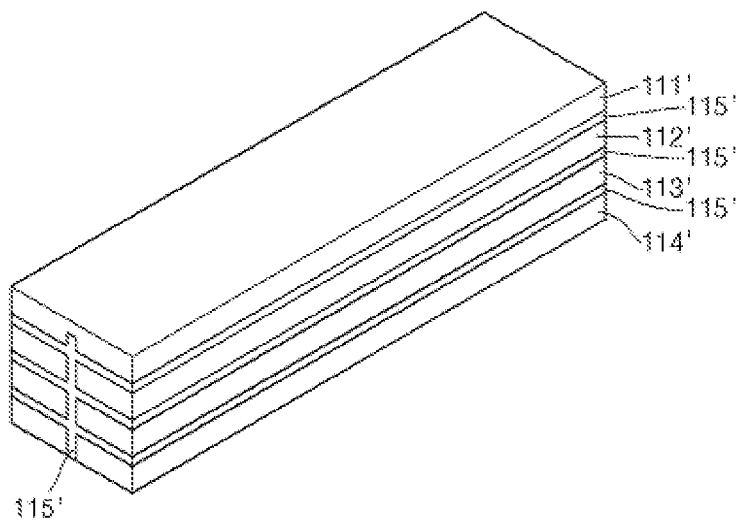
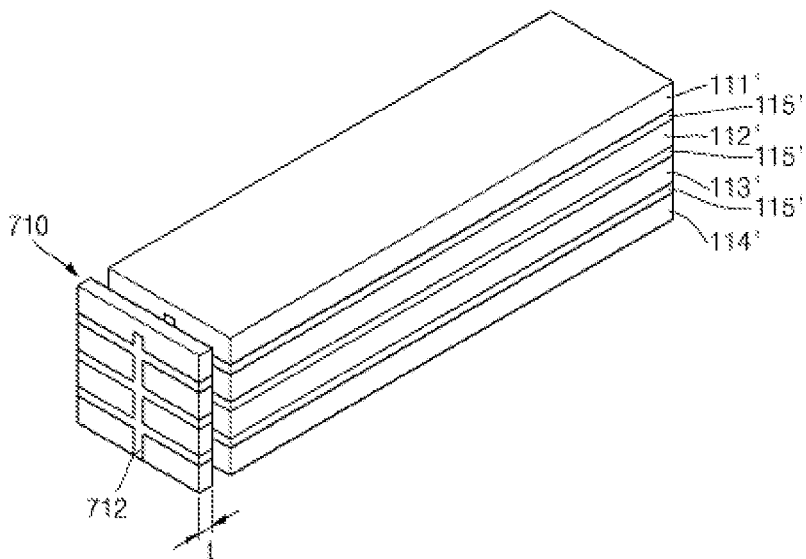


FIG. 17f





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# OPTICAL DEVICE AND METHOD FOR MANUFACTURING SAME

## CROSS REFERENCE

This application is a continuation of U.S. application Ser. No. 14/040,166, filed Sep. 27, 2013, which is a continuation of U.S. application Ser. No. 13/583,559, filed Sep. 7, 2012, issued on Dec. 30, 2014 as U.S. Pat. No. 8,921,879, which is a §371 application of International Patent Application PCT/KR2011/002177 filed Mar. 30, 2011, which claims priority to Korean Application No. 10-2010-0029460 filed Mar. 31, 2010. All of the foregoing applications are hereby incorporated herein by reference in their entirety.

## TECHNICAL FIELD

The present invention relates to optical devices and a method of manufacturing the optical device.

## BACKGROUND ART

An optical device generally refers to an element which generates light in response to an electrical signal applied thereto. Such optical devices are being used in a variety of areas. Among these areas, the area of display is gradually being developed, and thus research into optical devices is vigorous and ongoing.

Among optical devices, a light emitting chip (light emitting diode (LED)) has higher efficiency and emits light of a higher brightness compared to existing optical devices and so is responsible for having caused a rapid increase in the usage of the light emitting chip.

The light emitting chip generates light by virtue of binding a hole with an electron, and also generates heat in addition to the light at the time of the binding. Here, if heat from the light emitting chip is not dissipated, this may create the risk of the device breaking and degradation in operating efficiency.

In addition, if there is a short circuit in an electrode when the light emitting chip is packaged to form a device, the light emitting chip will be broken, thus decreasing the reliability. Accordingly, there is a need to configure a device which can assure easy dissipation of heat from the light emitting chip and prevent a short circuit between electrodes.

## DISCLOSURE

### Technical Problem

The technical object of the invention is to provide an optical device embodying a surface emitting body and a method of manufacturing the optical device, which allows heat generated from a light-emitting chip to be easily dissipated, eliminates the need for an additional wiring layer, and allows a single or a plurality of light emitting chips to be arranged in series, in parallel, or in series-parallel.

### Technical Solution

An optical device according to the present invention includes: a substrate; a plurality of light emitting chips disposed on the substrate; a plurality of conductive wires which electrically connect the substrate with the light emitting chips such that the plurality of light emitting chips are connected to each other in series, in parallel or in series-parallel; and a protective layer which covers the plurality of light emitting chips and the plurality of conductive wires on the substrate.

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The substrate includes: a plurality of conductive bulks which are arranged in at least one row direction and at least one column direction; a penetrating insulation member disposed between the plurality of conductive bulks; and at least one conductive layer formed on upper surfaces of the plurality of conductive bulks.

The plurality of light emitting chips are attached to the at least one conductive layer by means of a conductive adhesive and connected to another adjacent conductive layer by means of the conductive wires.

The penetrating insulation member further includes insulative fixing members disposed on the top and the bottom thereof and covering the plurality of conductive bulks.

The optical device further includes terminal layers formed on upper, lower or lateral surface of at least one of the plurality of conductive bulks.

The optical device further includes an insulation layer or a radiation plate disposed on a lower surface of at least one of the plurality of conductive bulks.

The plurality of conductive bulks include a plurality of protrusions formed on upper surfaces thereof.

The number of the conductive bulks in a row direction and the number of the conductive bulks in a column direction are the same or different from each other.

The plurality of light emitting chips are arranged in at least one row direction and at least one column direction, and the number of the light emitting chips in a row direction and the number of the light emitting chips in a column direction are the same as or different from each other.

The optical device further includes a barrier formed on the substrate such that the barrier surrounds the protective layer.

The barrier has a rectangular or circular shape when viewed in a plan.

The protective layer has a convex lens shape which is convex when viewed in cross-section.

The substrate includes: a plurality of conductive bulks; a plurality of penetrating insulation members disposed between the plurality of conductive bulks; an insulation layer formed on an upper surface of at least one of the plurality of conductive bulks; and a conductive layer formed on an upper surface of at least one of the plurality of conductive bulks.

The plurality of light emitting chips are attached to the insulation layer, the light emitting chips are connected to each other by means of the conductive wires and the light emitting chips and the conductive layer are connected to each other by means of the conductive wires.

The substrate includes: a conductive bulk; an insulation layer formed on an upper surface of the conductive bulk; a plurality of electrode layers formed on a surface of the insulation layer; and a plurality of terminal layers formed on a surface of the insulation layer.

The plurality of light emitting chips are attached to the electrode layers by means of a conductive adhesive, and the plurality of conductive wires connect the light emitting chips to the electrode layers, the light emitting chips to the terminal layers, and the electrode layers to the light emitting chips.

An optical device according to the present invention includes: a substrate comprising a first conductive bulk having a disk shape, a second conductive bulk having an annular disk shape and surrounding the first conductive bulk and a penetrating insulation member disposed between the first conductive bulk and the second conductive bulk; a plurality of light emitting chips arranged on the first and second conductive bulks of the substrate; a plurality of conductive wires for connecting the plurality of light emitting chips to the first or

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second conductive bulk of the substrate; and a protective layer covering the plurality of light emitting chips and the conductive wires on the substrate.

The optical device further includes a conductive layer formed on upper surfaces of the first and second conductive bulks, and a terminal layer formed on lower surfaces of the first and second conductive bulks.

A method of manufacturing an optical device, according to the present invention includes: forming pattern layers covering upper and lower surfaces of a metal plate; anodizing a region of the metal plate which is exposed through the pattern layer, thus providing a penetrating insulation member passing through the metal plate and a substrate containing a plurality of regions separated by the penetrating insulation member; removing the pattern layer to expose the substrate; filling pores of the penetrating insulation member or sealing orifices of the pores; attaching light emitting chips to the plurality of separated regions of the substrate, respectively; bonding the light emitting chips to at least one of the plurality of regions of the substrate by means of conductive wires such that the light emitting chips are connected to each other in series, in parallel or in series-parallel; and forming a protective layer on the substrate to cover the light emitting chips and the conductive wires.

Anodizing the region of the metal plate is performed such that the plurality of separated regions have the same surface area or different surface areas.

A method of manufacturing an optical device, according to the present invention includes: preparing a plurality of metal plates; forming adhesive insulation members on boundary surfaces of the metal plates; laminating the plurality metal plates with the adhesive insulation members disposed between the metal plates; partially cutting the metal plates in a direction perpendicular to the boundary surfaces and then completely cutting the metal plates, thus providing a substrate containing a plurality of regions electrically isolated by the adhesive insulation members; attaching a plurality of light emitting chips on the plurality of separated regions of the substrate, respectively; bonding the plurality of light emitting chips to at least one of the plurality of regions of the substrate using conductive wires such that the plurality of light emitting chips are connected to each other in series, in parallel or in series-parallel; and forming a protective layer on the substrate to cover the light emitting chips and the conductive wires.

Partially and completely cutting the metal plates are performed such that the plurality of separated regions have the same surface area or different surface areas.

Partially cutting the metal plates is performed in such a way as to form a slit in the metal plates such that the plurality of regions of the substrate are separated from each other and to fill the slit with an adhesive insulation member.

#### Advantageous Effects

The optical device and method of manufacturing the optical device according to the present invention uses aluminum or aluminum alloy as a substrate, thus allowing heat generated from a light emitting chip to be rapidly dissipated outside through the substrate.

Furthermore, since the optical device and method of manufacturing the optical device according to the present invention use aluminum or aluminum alloy serving as wiring layers, there is no need to form additional complicated wiring layers.

In addition, since the optical device and method of manufacturing the optical device according to the present invention separates a substrate using a plurality of insulation layers, a plurality of light emitting chips can be connected to each

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other in series, in parallel or in series-parallel, thus realizing a surface emitter without difficulty.

#### DESCRIPTION OF DRAWINGS

FIGS. 1a to 1c are a cross-sectional view, a plan view and an equivalent circuit schematic, respectively, which show an optical device according to an embodiment of the present invention.

FIG. 2 is a cross-sectional view showing an optical device according to another embodiment of the present invention.

FIGS. 3a and 3b are a cross-sectional view and a fragmentary enlarged view showing an optical device according to a further embodiment of the present invention.

FIG. 4 is a plan view showing an optical device according to a still further embodiment of the present invention.

FIGS. 5a and 5b are cross-sectional views showing an optical device according to a still further embodiment of the present invention.

FIGS. 6a and 6b are a plan view and a cross-sectional view showing an optical device according to a still further embodiment of the present invention.

FIGS. 7a and 7b are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention.

FIGS. 8a and 8b are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention.

FIG. 9 is a plan view showing an optical device according to a still further embodiment of the present invention.

FIGS. 10a and 10b are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention.

FIGS. 11a and 11b are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention.

FIGS. 12a and 12b are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention.

FIGS. 13a and 13b are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention.

FIG. 14 is a flowchart illustrating the method of manufacturing an optical device according to the still further embodiment of the present invention.

FIGS. 15a and 15b are plan views illustrating the method of manufacturing an optical device, shown in FIG. 14.

FIG. 16 is a flowchart illustrating the method of manufacturing an optical device according to the still further embodiment of the present invention.

FIGS. 17a to 17f are perspective views showing part of the method of manufacturing an optical device, shown in FIG. 16. The method will now be described with reference to FIG. 16.

#### BEST MODE

Preferred embodiments of the present invention will be described in detail with reference to the accompanying drawings so as to allow the invention to be easily implemented by those skilled in the art to which the invention pertains.

FIGS. 1a to 1c are a cross-sectional view, a plan view and an equivalent circuit schematic, respectively, which show an optical device according to an embodiment of the present invention.

As showing in FIGS. 1a to 1c, the optical device 100 according to the embodiment of the present invention com-

prises a substrate **110**, a plurality of light emitting chips **120**, a plurality of conductive wires **130**, a barrier **140** and a protective layer **150**.

The substrate **110** is configured to have an approximately flat shape, which includes a plurality of conductive bulks **111**, a plurality of penetrating insulation members **112**, a plurality of insulative fixing members **113**, a plurality of conductive layers **114**, a plurality of terminal layers **115** and a plurality of insulation layers **116**.

The plurality of conductive bulks **111** are arranged in at least one row as well as in at least one column. In an example, the plurality of conductive bulks **111** may be composed of one row of bulks and three columns of bulks, but the present invention is not intended to be limited to this arrangement. The conductive bulks **111** may be made of metal plates which have excellent electric conductivity and thermal conductivity. For instance, the conductive bulks **111** may be made of any one selected from among aluminum, aluminum alloy, copper, copper alloy, iron, iron alloy and its equivalents, but the present invention is not intended to be limited to these. As a result, the conductive bulks **111** are capable of not only allowing electric signals to be easily transmitted to the light emitting chips **120** but also to allow heat generated from the light emitting chips **120** to be easily and rapidly dissipated.

The plurality of penetrating insulation members **112** are interposed between the plurality of conductive bulks **111** so as to interconnect the plurality of conductive bulks **111** to form a single substrate **110**. Since a width of each penetrating insulation member **112** is very small compared to that of each of the conductive bulks **111**, the majority of the substrate **110** is composed of the conductive bulks **111**. Consequently, the radiation performance of the optical device **100** according to the present invention is further improved. The penetrating insulation members **112** may be formed by anodization of the conductive bulks **111** or may be usual adhesive insulation members, but the present invention is not intended to limit the material of the penetrating insulation members **112**.

The plurality of insulative fixing members **113** may be provided at both the tops and the bottoms of the penetrating insulation members **112**. Furthermore, the insulative fixing members **113** may occupy partial areas of the upper and lower surfaces of the conductive bulks **111** which are positioned at peripheries of the top and the bottom of the penetrating insulation members **112**. The insulative fixing members **113** function not only to protect the penetrating insulation members **112**, which are relatively soft, but also to prevent the substrate **110**, which is composed of the plurality of conductive bulks **111**, from warping. The insulative fixing members **113** may be made of, for example, any one from among polyphthalamide (PPA), epoxy resin, photosensitive paste, equivalents and mixtures thereof, but the present invention is not intended to limit the material used to make the insulative fixing members **113**.

The plurality of conductive layers **114** is formed on the upper surfaces of the conductive bulks **111**. The conductive layers **114** serve as areas to which the light emitting chips **120** are substantially attached using adhesive **121** or to which the conductive wires **130** are substantially bonded. Furthermore, the conductive layers **114** also serve as areas which reflect light generated from the light emitting chips **120**. To this end, the conductive layers **114** may be made of at least one selected from among gold (Au), silver (Ag), copper (Cu), aluminum (Al), nickel (Ni), tungsten (W), palladium (Pd) and equivalents, which are excellent in electric conductivity and light reflectivity, or alloys thereof. Preferably, the conductive layers **114** may be made of silver (Ag) which has excellent electric conductivity and light reflectivity.

The plurality of terminal layers **115** are formed on lower surfaces of the conductive bulks **111**. For instance, referring to FIG. **1a**, the terminal layers **115** may be formed on a lower surface of the leftmost conductive bulk **111** and a lower surface of the rightmost conductive bulk **111**. The terminal layers **115** offer areas which enable the optical device **100** according to the present invention to be mounted on external devices (for example, motherboards, main boards and so on). To this end, the terminal layers **115** may be made of at least one selected from copper (Cu), nickel/gold (Ni/Au), nickel/palladium/gold (Ni/Pd/Au), silver (Ag) and equivalents, or alloys thereof. Although not shown in the drawings, the terminal layers **115** may be conductive terminals which are electrically attached to the conductive bulks **111** using screws or tape.

The plurality of insulation layers **116** are formed on the lower surfaces of the conductive bulks **111**. Referring to FIG. **1a**, the insulation layers **116** may be formed, for example, on the lower surfaces of two conductive bulks **111** which are positioned nearest to the center. The insulation layers **116** function to prevent the lower surfaces of the conductive bulks **111** from being exposed, thus avoiding the creation of an undesired electric short. To this end, the insulation layers **116** may be made of any one selected from among a common insulative sheet, polyimide, PBO (polybenzoxazole) and equivalents, but the present invention is not intended to limit the material of the insulation layers **116**. Furthermore, in order to further improve radiation performance, the present invention may be configured such that radiating plates, radiating pads or radiating fins are directly attached to the lower surfaces of the conductive bulks **111**, instead of the insulation layers **116**. In this respect, additional solders, solder bumps or solder balls may be attached to the terminal layers **115** so as to attain a predetermined thickness.

The plurality of light emitting chips **120** are attached to the upper surface of at least one conductive bulk **111** of the substrate **110**. In other words, the light emitting chips **120** are adhesively attached to the conductive layers **114** formed on the conductive bulk **111**, by means of conductive adhesive **121**. Referring to FIG. **1b**, the conductive layer **114** formed on the upper surface of the first conductive bulk **111**, viewed from the left, may be provided with, for example, four light emitting chips **120** adhesively attached thereto. The conductive layer **114** formed on the upper surface of the second conductive bulk **111**, viewed from the left, is provided with four light emitting chips **120** adhesively attached thereto. The conductive layer **114** formed on the upper surface of the third conductive bulk **111**, viewed from the left, is provided with four light emitting chips **120** adhesively attached thereto. At the same time, there is no light emitting chip **120** adhesively attached to the upper surface of the fourth conductive bulk **111**. The conductive adhesive **121** may be made of any one selected from eutectic solder (Sn37Pb), high lead solder (Sn95Pb) and lead-free solder (SnAg, SnAu, SnCu, SnZn, SnZnBi, SnAgCu, SnAgBi etc.), but the present invention is not intended to limit the material of the conductive adhesive **121**. Although a light emitting chip array having a 4×3 arrangement of light emitting chips is illustrated in FIG. **1b**, the present invention is also not limited to the array. Specifically, the numbers of the light emitting chips **120** placed in a row and in a column may be identical to or different from each other, and locations of the light emitting chips **120** may be varied in various combinations. Furthermore, the light emitting chips **120** may be a common light emitting diode (LED), but the present invention is not intended to limit the kind of the light emitting chip **120**.

The plurality of conductive wires **130** electrically connect the conductive bulks **111** adjacent to the light emitting chips **120** to each other. Specifically, the conductive wires **130** may be bonded at one end to the light emitting chips **120** by means of ball bonding technology and may be bonded at the other end to the conductive layer **114** by means of stitch bonding technology, and vice versa. Consequently, one of the conductive bulks **111** is electrically connected to the adjacent conductive bulk **111** via the light emitting chips **120** and the conductive wires **130**. In an example, referring to FIG. 1b, the conductive wires **130** electrically connect the light emitting chips **120** of the first column to the conductive layer **114** of the second column. Furthermore, the conductive wires **130** electrically connect the light emitting chips **120** of the second column to the conductive layer **114** of the third column. Likewise, the conductive wires **130** electrically connect the light emitting chips **120** of the third column to the conductive layer **114** of the fourth column. With the connecting configuration of the substrate **110** and the conductive wires **130**, the optical device **100** according to an embodiment of the present invention is constructed such that about four light emitting chips are connected to each other in parallel and three columns of light emitting chips, each column having four light emitting chips, are connected to each other in series, as illustrated in FIG. 1c.

The barrier **140** is formed on the substrate **110** to have a predetermined thickness. The barrier **140** functions to define a region of the protective layer **150**, which will be described later. Referring to FIG. 1b, the barrier **140** is configured in the form of an approximate square line, but the present is not intended to be limited to the shape of the barrier **140**. The barrier **140** may be made of epoxy resin, photosensitive barrier rib paste (PSR) or mixtures thereof, and may be made of silicone in some cases. However, the present invention is not intended to limit the material of the barrier **140**.

The protective layer **150** covers all of the plurality of light emitting chips **120** and the plurality of conductive wires **130** on the substrate **110**. Consequently, the protective layer **150** protects the plurality of light emitting chips **120** and the plurality of conductive wires **130** on the substrate **110** from the external electric, physical, mechanical and chemical environments. It goes without saying that the horizontal width of the protective layer **150** is restricted by the barrier **140**. The protective layer **150** may be prepared by mixing epoxy resin with conventional fluorescent material. The fluorescent material is excited by application of visible light or ultraviolet rays generated from the light emitting chips **120**, and subsequently generates visible light way as it stabilizes. Accordingly, the protective layer **150**, which is made of fluorescent material, may convert the light generated from the light emitting chips **120** into red, green and blue (RGB) lights. Accordingly, the optical device **100** according to an embodiment of the present invention may be used as a back light unit (BLU) of a liquid crystal display panel. In other words, the optical device **100** according to an embodiment of the present invention may be used as a surface emitting device.

FIG. 2 is a cross-sectional view showing an optical device according to another embodiment of the present invention.

As shown in FIG. 2, the optical device **200** according to another embodiment of the present invention is almost identical to the optical device that has been previously described. Therefore, only the difference between this optical device and the previous optical device will be described.

As shown in FIG. 2, the optical device **200** according to the present invention has terminal layers **215** which may be formed on lateral surfaces of conductive bulks **111**. It goes without saying that insulation layers **116** are formed on lower

surfaces of all the conductive bulks **111** to avoid the creation of an undesired electric short. With this configuration, the optical device according to another embodiment of the present invention enables electric signals to be applied laterally. Although not shown in the drawings, the terminal layers **115** may also be formed on an upper surface of the leftmost conductive bulk **111** and an upper surface of the rightmost conductive bulk **111**. With this configuration, the optical device **200** according to another embodiment of the present invention enables various mount structures to be achieved. In other words, positions of the terminal layers **215** may be changed depending on the configuration or design of external devices, thus allowing the optical device **200** to be easily mounted.

FIGS. 3a and 3b are a cross-sectional view and a fragmentary enlarged view showing an optical device according to a further embodiment of the present invention.

As shown in FIGS. 3a and 3b, the optical device **300** according to the further embodiment of the present invention may be configured such that upper surfaces of a plurality of conductive bulks **111** are provided with a plurality of fine protrusions or textured portions **111a**. In other words, a surface roughness of the conductive bulks **111** is relatively high. The fine protrusions or textured portions **111a** may be embodied using conventional sand blasting or chemical etching technology. By the formation of the fine protrusions or textured portions **111a** on the conductive bulks **111**, the surfaces of the conductive layers **114**, which is formed on the fine uneven or textured portions **111a**, are correspondingly provided with a plurality of fine protrusions or textured portions **114a**. The protrusions or textured portions increase the bonding area of the conductive adhesive **121** to which a light emitting chips **120** are adhesively attached, thus increasing the adhesive strength of attachment of the light emitting chips **120**. In addition, the protrusions or textured portions increase the bonding area of a barrier **140**, thus increasing adhesive strength of the barrier **140**. Furthermore, the protrusions or the textured portions increase adhesive strength between a protective layer **150** and the substrate **110**, so that boundary separation caused by the difference in coefficient of thermal expansion between the substrate **110** and the protective layer **150** is suppressed. In addition, the protrusions or textured portions cause a diffuse reflection of light emitted from the light emitting chips **120**, resulting in higher brightness and uniform roughness, thus providing a more excellent surface emitter.

FIG. 4 is a plan view showing an optical device according to a still further embodiment of the present invention.

As shown in FIG. 4, the optical device **400** according to the still further embodiment of the present invention is different because the numbers of light emitting chips **120** in a row are different from each other and the numbers of light emitting chips **120** in a column are different from each other. For example, as shown in FIG. 4, an upper surface of the first left conductive bulk **111** is provided with two light emitting chips **120**. An upper surface of the second conductive bulk **111** is provided with four light emitting chips **120**. An upper surface of the third conductive bulk **111** is provided with two light emitting chips **120**. At the same time, an upper surface of the fourth conductive bulk **111** is not provided with the light emitting chips **120**. It goes without saying that the numbers of the light emitting chips **120** in the present invention are not restricted, and many different numbers of light emitting chips **120** may be provided.

In this embodiment, a barrier **440**, which is formed on an upper surface of a substrate **110**, may be configured to have an approximate annular shape, when viewed in a plan. Accord-

ingly, protective layers **450** formed inside the barrier **440** are also configured to have an approximate annular shape. It goes without saying that the present invention is not intended to limit the shapes of the barrier **440** and the protective layers **450**. In other words, the light emitting chips **120** may be varied in number and disposition according to the user's intention and the desired design. Designs of the barrier **440** and the protective layers **450** may also be variously varied.

FIGS. **5a** and **5b** are cross-sectional views showing an optical device according to a still further embodiment of the present invention.

As shown in FIG. **5a**, the optical device **500** according to the still further embodiment of the present invention may have no barrier. Instead, a protective layer **550**, which covers a plurality of light emitting chips **120**, may be configured to have a convex lens shape which is convex at an upper portion when viewed in cross-section. Consequently, the present invention enables a surface emitter having a focus to be embodied. On the other hand, the present invention may also offer a concave lens which is concave at an upper portion.

As shown in FIG. **5b**, an optical device **500a** according to a still further embodiment of the present invention may have a configuration in which respective protective layers **550a** cover the corresponding light emitting chips **120**. Furthermore, the protective layers **550a** may be covered with dome type lenses **560**. The dome type lenses **560** may be manufactured by a molding process, preferably through a molding process using a transparent or translucent encapsulant. Likewise, each of the lenses may also be configured to have a convex or concave lens shape which is convex or concave at the upper portion when viewed in cross-section. Since the optical device **500a** is configured such that respective light emitting chips **120** are covered with the separate protective layers **550a** and the dome type lenses **560**, it may be cut into separate unit optical devices. Specifically, the substrate **110** is cut between the dome type lenses, resulting in separate unit light emitting devices. In this embodiment, the cutting process may include conventional cutting processes using any one selected from among a diamond blade, a laser beam, chemical etching and equivalents, and the present invention is not limited to these cutting processes.

FIG. **6a** is a plan view and FIG. **6b** is a cross-sectional view showing an optical device according to a still further embodiment of the present invention.

As shown in FIGS. **6a** and **5b**, the optical device **600** according to the still further embodiment of the present invention comprises a substrate **610**, a plurality of light emitting chips **620**, a plurality of conductive wires **630**, a barrier **640** and a protective layer **650**.

The substrate **610** includes a first conductive bulk **611a**, a second conductive bulk **611b**, and a penetrating insulation member **612**. The substrate **610** further includes insulative fixing members **613**, conductive layers **614** and terminal layers **615**.

The first conductive bulk **611a** is configured to have an approximate disk shape. The second conductive bulk **611b** is configured to have an approximate annular shape surrounding the first conductive bulk **611a**.

The penetrating insulation member **612** is disposed between the first conductive bulk **611a** and the second conductive bulk **611b**.

The insulative fixing members **613** are formed on the top and the bottom of the penetrating insulation member **612**, and cover partial region of upper and lower surfaces of the first and second conductive bulks **611a** and **611b**.

The conductive layers **614** are formed on upper surfaces of the first and second conductive bulk **611a** and **611b**, respectively.

The terminal layers **615** are formed on lower surfaces of the first and second conductive bulks **611a** and **611b**.

In this embodiment, since materials of the first and second conductive bulks **611a** and **611b**, the penetrating insulation member **612**, the insulative fixing members **613**, the conductive layers **614** and the terminal layers **615** have been described in previous embodiments, specific descriptions thereof will be omitted.

The plurality of light emitting chips **620** may be positioned at the first conductive bulk **611a** or the second conductive bulk **611b**. In an example, as shown in FIGS. **6a** and **6b**, the plurality of light emitting chips **620** may be adhesively attached to the conductive layers **614** in an approximate radial pattern via conductive adhesives **621**.

The plurality of conductive wires **630** connect the plurality of light emitting chips **620** to the first conductive bulk **611a** or the second conductive bulk **611b** of the substrate **610**. In an example, as shown in FIGS. **6a** and **6b**, the plurality of conductive wires **630** connect the light emitting chips **620** to the conductive layer **614** of the first conductive bulk **611a**.

The barrier **640** may be formed on an upper surface of the second conductive bulk **611b** of the substrate **610** to form an approximate annular shape when viewed in plan view.

The conductive layer **650** is formed inside the barrier **640**. Consequently, the conductive layer **650** covers the plurality of light emitting chips **620** and the conductive wires **630** formed on the substrate **610** so as to protect these from the external environment.

As described above, the present invention is capable of increasing a surface area of the second conductive bulk **611b** in the substrate **610** to which the light emitting chips **620** are attached, thus increasing radiation performance. On the other hand, the present invention can also be embodied in such a way that a surface area of the first conductive bulk **611a** of the substrate **610** is relatively increased and the plurality of light emitting chips **620** are attached to the first conductive bulk **611a**.

In this embodiment, the present invention is not intended to limit the planar shape of the substrate **610** to a circular shape, but may be variously varied according to a user's design, intended purpose and intended use.

FIGS. **7a** and **7b** are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention.

As shown in FIG. **7a**, the optical device **700** according to the still further embodiment of the present invention is configured such that a plurality of conductive bulks **711** constituting a substrate **710** are arranged in a lateral direction as well as in a vertical direction so as to assure various series and parallel connections. In an example, the plurality of conductive bulks **711** are arranged into four columns and two rows. It goes without saying that penetrating insulation members **712** are disposed between the conductive bulks **711** to electrically separate the conductive bulks **711** from each other. In this embodiment, since the rightmost conductive bulk **711** is not divided, the light emitting chips **120** located in the first row and the light emitting chips **120** located in the second row are electrically connected to each other via the rightmost conductive bulk **711**. The leftmost of the conductive bulks **711** located in the first row may be provided on a lower surface with a terminal layer (not shown) and the leftmost of the conductive bulks **711** located in the second row may be provided on the lower surface with a terminal layer (not shown). It goes without saying that the penetrating insulation

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members **712** may be provided at upper and lower surfaces with the insulative fixing members described above. Only the conductive bulks **711** constituting the substrate **710** and the penetrating insulation members **712** are slightly different from those described in previous embodiments, and the remaining components are substantially identical to those described in the previous embodiments.

The conductive bulk **711** in the first column located at the first row is connected with two light emitting chips **120**. The conductive bulk **711** in the second column located at the first row is connected with two light emitting chips **120**. The conductive bulk **711** in the third column located at the first row is connected with two light emitting chips **120**. The conductive bulk **711** in the fourth column located at the second row is connected with two light emitting chips **120**. The conductive bulk **711** in the third column located at the second row is connected with two light emitting chips **120**. The conductive bulk **711** in the second column located at the second row is connected with two light emitting chips **120**. Each of the conductive wires **130** is connected at one end to the corresponding light emitting chips **120** and is connected at the other end to the adjacent conductive bulk **711**.

Consequently, as shown in FIG. **7b**, there is provided a surface emitting optical device which is configured such that two light emitting chips constituting a pair are connected to each other in parallel and six pairs of light emitting chips are connected to each other in series.

FIGS. **8a** and **8b** are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention.

As shown in FIG. **8a**, the optical device **800** according to the still further embodiment of the present invention is configured such that a plurality of conductive bulks **811** constituting a substrate **810** are arranged in a lateral direction as well as in a vertical direction so as to assure various series and parallel connections. In an example, the plurality of conductive bulks **811** are arranged into four columns and four rows. It goes without saying that penetrating insulation members **812** are disposed between the conductive bulks **811** to electrically separate the conductive bulks **811** from each other. In this embodiment, since some pairs of adjacent conductive bulks **811** are not separated from each other, the first row of light emitting chips **120** and the second row of light emitting chips **120** are electrically connected to each other in series, the second row of light emitting chips **120** and the third row of light emitting chips **120** are electrically connected to each other in series, and the third row of light emitting chips **120** and the fourth row of light emitting chips **120** are electrically connected to each other in series. The leftmost one of the conductive bulks **811** located at the first row may be provided on the lower surface with a terminal layer (not shown) and the leftmost one of the conductive bulks **811** located at fourth row may be provided on the lower surface with a terminal layer (not shown).

The conductive bulk **811** in the first column located at the first row is connected with one light emitting chip **120**. The conductive bulk **811** in second column located at the first row is connected with one light emitting chip **120**. The conductive bulk **811** in the third column located at the first row is connected with one light emitting chip **120**. The conductive bulk **811** in the fourth column located at the second row is connected with one light emitting chip **120**. The conductive bulk **811** in the third column located at the second row is connected with one light emitting chip **120**. The conductive bulk **811** in the second column located at the second row is connected with one light emitting chip **120**. The conductive bulk **811** in the third column located at the third row is connected with one

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light emitting chip **120**. The conductive bulk **811** in the second column located at the third row is connected with one light emitting chip **120**. The conductive bulk **811** in the third column located at the third row is connected with one light emitting chip **120**. The conductive bulk **811** in the fourth column located at the fourth row is connected with one light emitting chip **120**. The conductive bulk **811** in the third column located at the fourth row is connected with one light emitting chip **120**. The conductive bulk **811** in the second column located at the fourth row is connected with one light emitting chip **120**.

Each of the conductive wires **130** is connected at one end to the corresponding light emitting chips **120** and is connected at the other end to the adjacent conductive bulk **811**.

Consequently, as shown in FIG. **8b**, there is provided a surface emitting optical device which is configured such that twelve light emitting chips are connected to each other in series.

FIG. **9** is a plan view showing an optical device according to a still further embodiment of the present invention.

As shown in FIG. **9**, the optical device **900** of the still further embodiment of the present invention is configured such that conductive bulks **911** constituting a substrate **910** may be composed of about six columns. Likewise, penetrating insulation members **912** are disposed between the conductive bulks **911**. The leftmost bulk **911** located in the first column is provided on the lower surface with a terminal layer (not shown) and the rightmost bulk **911** located at the sixth column is provided on the lower surface with the other terminal layer (not shown). The light emitting chips **120** are attached in a zigzag pattern to the conductive bulks **911** constituting the substrate **910**, and each of the light emitting chips **120** is connected to the adjacent conductive bulk **911** via a conductive wire **130**. Consequently, there is provided a surface emitting optical device which is configured such that five light emitting chips are connected to each other in series.

FIGS. **10a** and **10b** are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention. For the sake of convenience, protective layers which cover light emitting chips and conductive wires are not shown in the drawings.

As shown in FIG. **10a**, the optical device **1000** according to the still further embodiment of the present invention is configured such that a substrate **1010** comprises a plurality of conductive bulks **1011**, penetrating conductive members **1012** disposed between the plurality of conductive bulks **1011**, an insulation layer **1017** formed on an upper surface of at least one of the plurality of conductive bulks **1011**, and a conductive layer (not shown) formed on an upper surface of at least one of the plurality of conductive bulks **1011**. Specifically, the plurality of conductive bulks **1011** are composed of three columns. Among these, the central conductive bulk **1011** is provided on an upper surface with the insulation layer **1017**. Furthermore, both side conductive bulks **1011** are provided on upper surfaces thereof with the conductive layers (not shown), and are provided on lower surfaces thereof with terminal layers (not shown).

The plurality of light emitting chips **120** are adhesively attached to the insulation layer **1017**. In this regard, since the plurality of light emitting chips **120** are attached to the insulation layer **1017**, they are not electrically connected to the central conductive bulk **1011**.

The plurality of conductive wires **130** electrically connect adjacent light emitting chips **120** to each other, or electrically connect each of the light emitting chips **120** to the adjacent conductive bulk **1011**. In an example, the light emitting chips **120** located at the first row are electrically connected to each

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other via conductive wires **130**, and the light emitting chips **120** located at left and right ends of the first row are connected to both of the left and right side conductive bulks **1011** via the conductive wires **130**. Likewise, the light emitting chips **120** located in the second and third rows are connected in the same manner.

Consequently, as shown in FIG. **10b**, there is provided a surface emitting optical device which is configured such that four light emitting chips located in one row are connected to each other in series and four rows of light emitting chips are connected in parallel.

FIGS. **11a** and **11b** are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention. For the sake of convenience, protective layers which cover light emitting chips and conductive wires are not shown in the drawings.

As shown in FIG. **11a**, the optical device **1100** according to the still further embodiment of the present invention is configured such that lateral penetrating insulation members **1112** are further formed in the both left and right side bulks **1111**. Specifically, each of the both left and right side conductive bulks **1111** is divided into two bulks. In this regard, the left and upper conductive bulk **1111** is provided on a lower surface with a terminal layer (not shown), and the right and lower conductive bulk **1111** is provided on the lower surface with a terminal layer (not shown).

Consequently, as shown in FIG. **11b**, there is provided a surface emitting optical device which is configured such that nine light emitting chips are connected to each other in series.

FIGS. **12a** and **12b** are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention. For the sake of convenience, protective layers which cover light emitting chips and conductive wires are not shown in the drawings.

As shown in FIG. **12a**, the optical device **1200** according to the still further embodiment of the present invention is configured such that all light emitting chips **120** formed on an insulation layer **1017** are connected to each other in series. The light emitting chip **120**, which is located in the first row and the first column, is electrically connected to the left adjacent conductive bulk **1211** via a conductive wire **130**, and the light emitting chip **120**, which is located in the third row and the third column, is electrically connected to the right adjacent conductive bulk **1211**.

Consequently, as shown in FIG. **12b**, there is provided a surface emitting optical device which is configured such that nine light emitting chips are connected to each other in series.

FIGS. **13a** and **13b** are a plan view and an equivalent circuit schematic showing an optical device according to a still further embodiment of the present invention. For the sake of convenience, protective layers which cover light emitting chips and conductive wires are not shown in the drawings.

As shown in FIGS. **13a** and **13b**, the optical device **1300** according to the still further embodiment of the present invention is configured such that a substrate **1310** comprises one conductive bulk **1311**, an insulation layer **1312** formed over the entire upper surface of the conductive bulk **1311**, a plurality of electrode layers **1313** formed on a surface of the insulation layer **1312**, and a plurality of terminal layers **1314** formed on the surface of the insulation layer **1312**. The plurality of electrode layers **1313** are arranged in three rows and three columns. Because the plurality of electrode layers **1313** are regions to which light emitting chips **120** and conductive wires **130** are electrically connected, they may be made of at least one selected from among gold (Au), silver (Ag), copper (Cu), aluminum (Al), nickel (Ni), tungsten (W), palladium (Pd) and equivalents, or alloys thereof. The electrode layers

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**1313** may be formed using a conventional spraying process, a paste process, an ink printing process and so on, and a shape and location of the electrode layers **1313** may be varied depending on the intentions of a user. Furthermore, it goes without saying that the electrode layers **1313** may be formed into various shapes such that light emitting chips **120**, which will be described later, are connected to each other in series, in parallel, or in series-parallel.

The light emitting chips **120** are attached to the respective electrode layers **1313** using conductive adhesive (not shown), and the conductive wires connect the terminal layer **1314** to the electrode layer **1313**, the light emitting chips **120** to the electrode layers **1313**, and the light emitting layer **120** to the terminal layer **1314**. In an example, the electrode layer **1313**, which is located in the first row and the first column, is electrically connected to the adjacent terminal layer **1314** via the conductive wire **130**. The light emitting chip **120**, which is located in the third row and the third column, is electrically connected to the adjacent terminal layer **1314** via the conductive wire **130**.

Consequently, as shown in FIG. **13b**, there is provided a surface emitting optical device which is configured such that nine light emitting chips are connected to each other in series.

Hereinafter, a method of manufacturing an optical device according to a still further embodiment of the present invention will be described.

FIG. **4** is a flowchart illustrating the method of manufacturing an optical device according to the still further embodiment of the present invention.

As shown in FIG. **14**, the method of manufacturing an optical device according to the still further embodiment of the present invention comprises an operation of forming pattern layers (S1), an operation of forming a penetrating insulation member (S2), an operation of removing the pattern layers (S3), an operation of filling pores (S4), an operation of forming a conductive layer and a terminal layer (S5), an operation of forming a barrier (S6), an operation of attaching light emitting chips (S7), an operation of bonding wires (S8) and an operation of forming a protective layer (S9).

FIGS. **15a** and **15b** are plan views illustrating the method of manufacturing an optical device, shown in FIG. **14**. The optical device, which is manufactured by the present invention, is substantially identical to that shown in FIG. **7a**.

Referring to FIGS. **14** and **15a**, in the operation of forming a pattern layer (S1), pattern layers **10** are formed on upper and lower surfaces of a metal plate **110'**. The metal plate **110'** may be made of any one selected from among aluminum, aluminum alloy, copper, copper alloy, iron, iron alloy and equivalents, but the present invention is not intended to be limited to these materials. The pattern layers **10** may be formed in such a way as to apply a mask solution and perform exposure and development or to attach films on which a pattern is formed.

Referring to FIGS. **14** and **15b**, in the operation of forming a penetrating insulation member (S2), the region exposed through the pattern layers **10** is anodized to form the penetrating insulation member **712**. The penetrating insulation member **712** is formed such that the penetrating insulation member **712** vertically passes through the thickness of the metal plate **110'** and is disposed in a width direction. The penetrating insulation member **712** divides the metal plate **110'** into a plurality of regions, and the divided regions may have the same surface area or different surface areas. Alternatively, the penetrating insulation member **712** may be configured such that it has flat lateral surfaces in a thickness direction or it has a double cone-shaped section and lateral surfaces which are

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concave at their center, and which results from performing anodizing treatment on upper and lower surfaces of the metal plate 110'.

Referring to FIGS. 14 and 15c, in the operation of removing the pattern layers (S3), the pattern layers 10 are removed from the substrate 710. When the pattern layers 10 are made of a mask solution, the pattern layers 10 may be removed through an asking process. When the pattern layers 10 are made of dry films, the pattern layers 10 may be removed by separating the dry films from the substrate 710.

Referring to FIG. 14, in the operation of filling pores (S4), fine pores, which are present in the penetrating insulation member 712 formed in the operation of forming the penetrating insulation member (S3), are filled with any one selected from PCB (Benzocyclobuten), insulation organic material and distilled water or combinations thereof. The penetrating insulation member 712 is brittle and is liable to be broken by external force. Accordingly, the mechanical strength and insulation performance of the penetrating insulation member 712 may be improved by filling the pores, most of which are brittle, with the above materials.

When the pores are filled with PCB or an insulating organic material, the operation of curing the material by applying heat at a predetermined temperature may be further performed. Additionally, an insulative fixing member (not shown) may be further formed on upper and lower surfaces of the penetrating insulation member 712 so as to further improve the strength of the penetrating insulation member 712. Since the insulative fixing member covers partial regions of upper and lower surfaces of the substrate 710, warping of the substrate 710 can be prevented. The insulative fixing member may be made of any one selected from among polyphthalamide (PPA), epoxy resin, photosensitive paste, equivalents and mixtures thereof, but the present invention is not intended to limit the material of the insulative fixing member.

After the operation of filling pores (S4), an operation of polishing surfaces of the substrate 710 to remove burrs or scratches generated on the surfaces of the substrate 710 may also be carried out.

With the polishing operation, the light which is emitted from a light emitting chip which will be bonded to a region of the substrate 710 is efficiently reflected, thus improving light efficiency. The polishing operation may be usually performed using a buffing process.

Referring to FIGS. 14 and 15d, in the operation of forming a conductive layer and a terminal layer (S5), the conductive layer 114 is formed on an upper surface of the substrate 710, and the terminal layer is formed on a lower surface (not shown) of the substrate 710. Each of the conductive layer 114 and the terminal layer may be embodied into a single layer or a double layer. The conductive layer 114 may be made of one selected from among gold, silver, copper, aluminum, nickel, tungsten, palladium and combinations thereof, which are excellent in electric conductivity and electric contact. The conductive layer 114 is formed over the entire upper surface of the substrate 710. The terminal layer may be made of copper or nickel/gold which has excellent electric conductivity. The terminal layer is formed on a lower surface of a region of the substrate 710 located at the first row and the first column, and on a lower surface of a region of the substrate 710 located at the second row and the first column.

The operation of forming the conductive layer 114 and the terminal layer may be performed using any one selected from among an electroless plating process, an electrolytic plating process, a paste process, a spray process (a plasma arc spraying process or a cold spraying process), an ink printing process and combinations thereof.

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In an example, when the conductive wire 130, which will be connected later, is made of gold (Au), the conductive layer 114 may be made of silver (Ag) which has excellent electric conductivity and is capable of efficiently reflecting light emitted from a light emitting chip. Furthermore, when the conductive wires 130 are made of aluminum (Al), the bonding force holding the conductive wires 130 to the substrate 710 may be excellent even though the conductive layer 114 is not used.

In particular, when an electroless plating process or an electrolytic plating process is used, an additional masking treatment may be performed in such a way that the conductive layer 114 and the terminal layer are formed only on a predetermined region of the substrate 710.

When the spraying process is used, the conductive layer 114 and the terminal layer may be selectively formed on a predetermined region of the substrate 710 using an additional mask.

Referring to FIGS. 14 and 15e, in the operation of forming a barrier (S6), the barrier 140 is formed on the conductive layer 114. The barrier 140 is formed such that it protrudes vertically from an upper surface of the conductive layer 114. The barrier 140 may be formed using a screen printing process or a mold process, and may be made of polyphthalamide (PPA), epoxy resin, photosensitive rib barrier paste (PSR) or mixtures thereof, or silicone.

Referring to FIGS. 14 and 15f, in the operation of attaching light emitting chips (S7), a plurality of light emitting chips 120 are attached to an upper surface of the substrate 710 in a row and column pattern, that is, in a matrix pattern. As mentioned above, the light emitting chips 120 may be a light emitting diode (LED). The light emitting chips 120 are attached to many regions of the substrate 710 via conductive adhesives (not shown) applied to lower surfaces of the light emitting chips (120).

Referring to FIGS. 14 and 15g, in the operation of bonding wires (S8), the light emitting chips 120 are connected to the conductive layer 114 by means of conductive wires 130. As a result of bonding of the conductive wires 130, the light emitting chips 120 are connected to each other in series, in parallel or in series-parallel. An external signal, which is transmitted to the conductive layer 114, is transmitted to the light emitting chip 120 through the conductive wire 130 so as to control light emission from the light emitting chip 120.

Referring to FIGS. 14 and 15h, in the operation of forming a protective layer (S9), fluorescent material is applied to the region defined by the barrier 140 to form the conductive layer 150.

The protective layer 150 is formed on an upper surface of the substrate 710 such that it covers the light emitting chips 120 and the conductive wires 130. The protective layer 150 functions to protect the light emitting chips 120 from external physical, mechanical, electrical and chemical impact. Additionally, the protective layer 150 can convert light generated from the light emitting chips 120 into white light.

Hereinafter, a method of manufacturing an optical device according to a still further embodiment of the present invention will be described.

FIG. 16 is a flowchart illustrating the method of manufacturing an optical device according to the still further embodiment of the present invention.

Referring to FIG. 16, the method of manufacturing an optical device according to the still further embodiment of the present invention comprises an operation of preparing metal plates (S11), an operation of preparing adhesive insulation members (S12), an operation of laminating (S13), an operation of partial cutting and complete cutting (S14), an opera-



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tion of forming a conductive layer and a terminal layer (S15), an operation of forming a barrier (S16), an operation of attaching light emitting chips (S17), an operation of bonding wires (S18) and an operation of forming a protective layer (S19).

FIGS. 17a to 17f are perspective views showing part of the method of manufacturing an optical device, shown in FIG. 16. The method will now be described with reference to FIG. 16. The optical device manufactured by this method is substantially identical to that shown in FIG. 7a.

Referring to FIGS. 16 and 17a, in the operation of preparing metal plates (S11), four metal plates 111', 112' 113', 114' are provided. In this embodiment, although the metal plates 111', 112' 113', 114' are illustrated as being limited to the number of four, the number of the metal plates is not limited to the number of four and the metal plates may be provided in a number corresponding to the desired region of a substrate. The metal plates 111', 112' 113', 114' may be made of any one selected from among aluminum, aluminum alloy, copper, copper alloy, iron and iron alloy. Surfaces of the metal plates 111', 112' 113', 114' may be anodized so as to increase an adhesion force to adhesive insulation members in a later operation and to increase insulation properties between the metal plates 111', 112' 113', 114' and voltage resistance. Furthermore, the metal plates 111', 112' 113', 114' may be provided at boundary surfaces therebetween with roughness by being subjected to sandblasting, chemical etching, grinding or polishing process, so as to increase adhesion force to the adhesive insulation members. The metal plates 111', 112', 113', 114' are vertically stacked, thus defining subsequent regions of substrates.

Referring to FIGS. 16 and 17b, in the operation of preparing adhesive insulation members (S12), the adhesive insulation members 115' are provided on boundary surfaces between the metal plates 111', 112', 113', 114'.

The adhesive insulation members 115' function to bond the metal plates 111', 112', 113', 114' to each other while electrically isolating the metal plates 111', 112', 113', 114' from each other. The adhesive insulation members 115' may be composed of liquid adhesive or sheet films.

The adhesive insulation members 115' will constitute a penetrating insulation member 712 of the substrate 710.

Referring to FIGS. 16 and 17c, in the operation of laminating (S13), the metal plates 111', 112', 113', 114' are laminated with the adhesive insulation members 115' disposed therebetween. Consequently, the adhesive insulation members 115' are provided between the metal plates 111', 112', 113', 114', thus providing adhesion force and electric insulation therebetween.

Referring to FIGS. 16 and 17d to 17f, in the operation of partial cutting and complete cutting (S14), a laminate composed of the metal plates 111', 112', 113', 114' with the adhesive insulation members 115' disposed therebetween is partially cut along the length to form a slit 116'; the slit 116', which is formed by the partial cutting, is filled with an adhesive insulation member 115'; and then the laminate composed of the metal plates 111', 112', 113', 114' is completely cut in a thickness direction. In other words, as shown in FIG. 17d, the laminate composed of the metal plates 111', 112', 113', 114' is partially cut along its length, thus forming the slit 116' to a predetermined depth. Subsequently, as shown in FIG. 17e, the slit 116' is filled with the adhesive insulation member 115'. Thereafter, as shown in FIG. 17f, the laminate composed of the metal plates 111', 112', 113', 114' is completely cut in a thickness, thus separating one finished substrate 710 from the laminate.

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As a result, the finished substrate 710 is configured such that a plurality of regions are arranged in plural rows and plural columns. More specifically, the substrate 710 contains a plurality of regions arranged in a matrix pattern, and the respective regions are electrically isolated from each other. Furthermore, the plurality of regions have the same surface area or different surface areas. When the laminate is completely cut, a horizontal interval (t) will define a thickness of the finished substrate 710 in a vertical direction. Likewise, the plurality of regions have the same surface area or different surface areas. After the operations of partially cutting and completely cutting (S14), burrs and scratches are eliminated, and a polishing process may be performed to efficiently reflect the light emitted from the light emitting chip.

Subsequently, the operation of forming a conductive layer and a terminal layer (S15), the operation of forming a barrier (S16), the operation of attaching light emitting chips (S17), the operation of bonding wires (S18) and the operation of forming a protective layer (S19) may be further performed, thus providing the finished optical device according to the still further embodiment of the present invention. In this embodiment, the operation of forming a conductive layer and a terminal layer (S15), the operation of forming a barrier (S16), the operation of attaching light emitting chips (S17), the operation of bonding wires (S18) and the operation of forming a protective layer (S19) are substantially identical to those of the previous embodiment. Accordingly, detailed descriptions thereof will be omitted.

The above descriptions have been disclosed to illustrate exemplary embodiments for implementing an optical device according to the present invention. The present invention is not intended to be limited to the above embodiments, and those skilled in the art will appreciate that various modifications, additions and substitutions are possible, without departing from the scope and spirit of the invention as disclosed in the accompanying claims.

#### INDUSTRIAL APPLICABILITY

The optical device and method of manufacturing the optical device according to the present invention uses aluminum or aluminum alloy as a substrate, thus allowing heat generated from a light emitting chip to be rapidly dissipated outside through the substrate.

Furthermore, since the optical device and method of manufacturing the optical device according to the present invention use aluminum or aluminum alloy serving as wiring layers, there is no need to form additional complicated wiring layers.

In addition, since the optical device and method of manufacturing the optical device according to the present invention separates a substrate using a plurality of insulation layers, a plurality of light emitting chips can be connected to each other in series, in parallel or in series-parallel, thus realizing a surface emitter without difficulty.

The invention claimed is:

1. A metal substrate for an optical device comprising:
  - a metal plate having a top surface and a bottom surface and including a plurality of metal portions;
  - a plurality of insulation regions, each passing vertically through the thickness of the metal plate;
  - a plurality of light emitting chips disposed on a plurality of the metal portions; and
  - a barrier that defines a region including a plurality of the metal portions and a plurality of the insulation regions; wherein the plurality of the metal portions are separated by the plurality of the insulation regions,

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wherein a plurality of the light emitting chips are electrically connected in parallel along the insulation regions and a plurality of the light emitting chips are electrically connected in series along an orthogonal direction of the insulation regions.

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2. A metal substrate for an optical device according to claim 1, wherein a plurality of the light emitting chips are connected to each other in series-parallel.

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